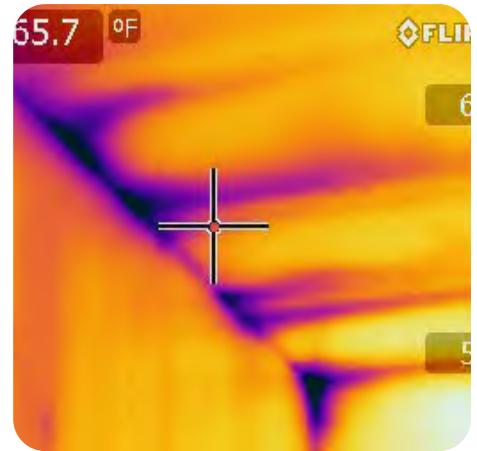


RETROFITTING LOUISIANA

STANDARD WORK SPECIFICATION-ALIGNED FIELD GUIDE



Louisiana Housing
Corporation

Last updated February 2026
Created by the Energy Smart Academy at Santa Fe Community College
For the Weatherization Collaborative
In alignment with the Standard Work Specifications
Created by the National Renewable Energy Laboratory,
found at <https://sws.nrel.gov>

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PERSONAL PROTECTIVE EQUIPMENT (PPE) GUIDE



Safety Glasses



Hearing Protection



Hard Hat



Bump Cap



Knee Pads



Gloves – Leather or Heavy Cloth



Gloves – Nitrile



Tyvek Suit



Boot/Shoe Covering



95

N-95 Mask without Exhale Valve



95

N-95 Mask with Exhale Valve



Half-Face P-100 Respirator



Half-Face P-100 Respirator with OV Valve



Full-Face P-100 Respirator



Full-Face P-100 Respirator with OV Valve



Powered Air Purifying Respirator



Cooling Vest

1-1 INTERIOR LEAD-SAFE WEATHERIZATION

Aligns with Lead RRP



BEFORE

- ✗ Homes built before 1978 have the potential for lead paint and require special considerations during retrofitting



AFTER

- ✓ No lead dust or debris remains inside the home
- ✓ Contaminated materials have been disposed of or cleaned properly
- ✓ Disposal containment is securely closed

TOOLS

- Zip Walls
- HEPA Vacuum
- Hand Tools or Shrouded Power Tools
- Half or Full-face Respirator (Fit-Tested)

MATERIALS

- 6-Mil Plastic Sheeting
- Signage
- Tack Pads
- Painters Tape
- Trash Bags
- Disposable Tyvek Suits
- Booties
- Nitrile Gloves
- P-100 Filters

PPE



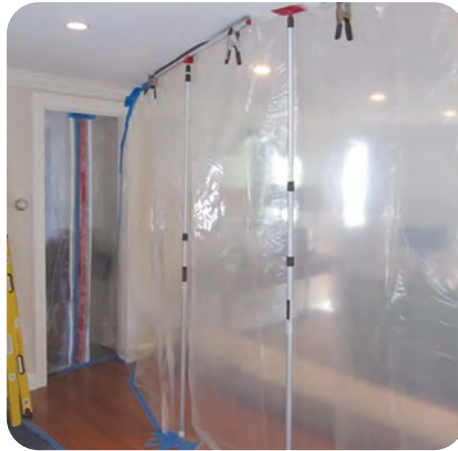
* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

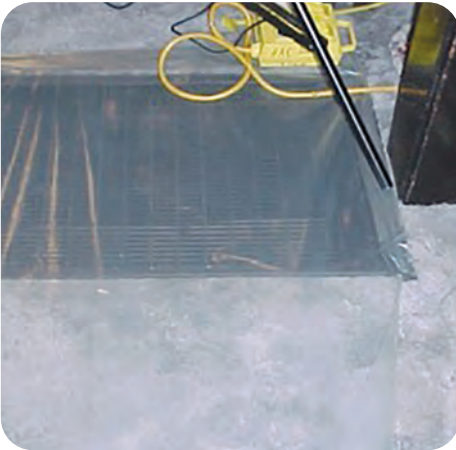
1-1 INTERIOR LEAD-SAFE WEATHERIZATION



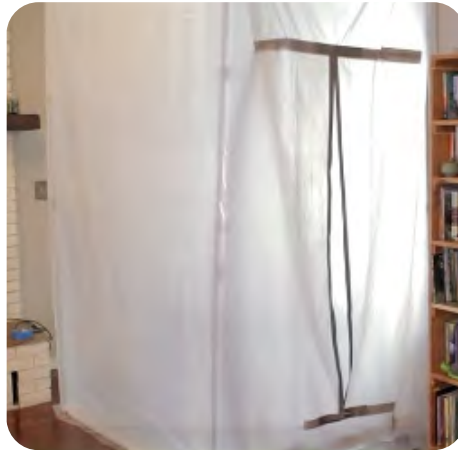
- 1.** Move furniture out of work area and, if it cannot be removed, securely cover horizontal with plastic sheeting



- 2.** Use disposable physical barriers to mark out and contain work area dust and debris



- 3.** Six feet in any direction from the work area, cover surfaces with plastic sheeting, taped in place, including HVAC access points



- 4.** Block off access doorways and install zippers to contain debris in work area

NOTES

Half and Full-face respirators, required for Lead Renovation work, must be fit-tested on all workers at least once a year. The respirator must form a tight seal at the face and neck. Workers who have a beard cannot wear a half- or full-face respirator, since they will not form a tight seal and contaminants can bypass the respirator. Bearded workers need to wear a PAPR, or powered air-purifying respirator.

1-1 INTERIOR LEAD-SAFE WEATHERIZATION

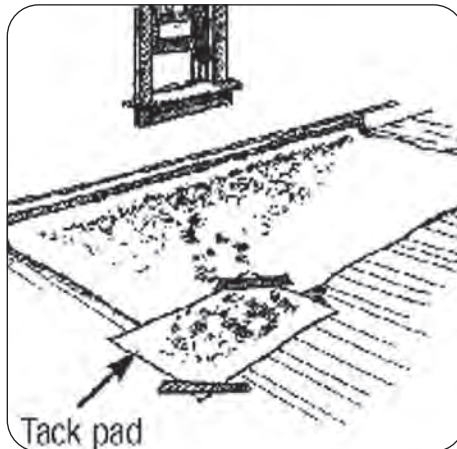
CAUTION

**RENOVATION WORK
DO NOT ENTER WORK AREA
UNLESS AUTHORIZED
NO SMOKING, EATING, OR
DRINKING**

- 5.** Post signs outside work area to prevent anyone from entering work area unintentionally



- 7.** Wear appropriate PPE, including Tyvek suit, gloves and P-100 HEPA Disposable or Fit-Tested Respirator



- 6.** Use tack pads at access points to containment area to minimize dust and debris being tracked outside area



- 8.** Utilize hand tools and/or shrouded tools that minimize dispersion of dust and debris

NOTES

Photo documentation of the Lead-Safe physical barrier must be taken once it is constructed, clearly showing that the barrier is properly installed and that appropriate signage is posted and visible. This documentation is required to verify compliance with Lead-Safe Work Practice requirements and to confirm that occupant and worker protections are in place.

1-1 INTERIOR LEAD-SAFE WEATHERIZATION



- 9.** Wipe down surfaces and vacuum work area, taking special care and attention of cracks and crevices where dust and debris might collect



- 10.** Carefully roll up and dispose of any plastic sheeting or other disposable materials in the work area



- 11.** Doff PPE outside, avoiding contact with contaminated surfaces of suit, gloves, etc., and dispose immediately

NOTES

1-2 EXTERIOR LEAD-SAFE WEATHERIZATION

Aligns with Lead RRP



BEFORE

- ✗ Homes built before 1978 have the potential for lead paint and require special considerations during retrofitting

AFTER

- ✓ Detailed attention needs to be paid to every aspect of work with lead-based paint, from start to finish

TOOLS

- HEPA Vacuum
- Hand Tools or Shrouded Power Tools
- Half or Full-face Respirator (Fit-Tested)

MATERIALS

- 6-Mil Plastic Sheetting
- Catchment Poly Bags
- Signage
- Tack Pads
- Painters Tape
- Trash Bags
- Scaffolding
- Disposable Tyvek Suits
- Booties
- Nitrile Gloves
- P-100 Filters

PPE



* situation dependent ** weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

1-2 EXTERIOR LEAD-SAFE WEATHERIZATION



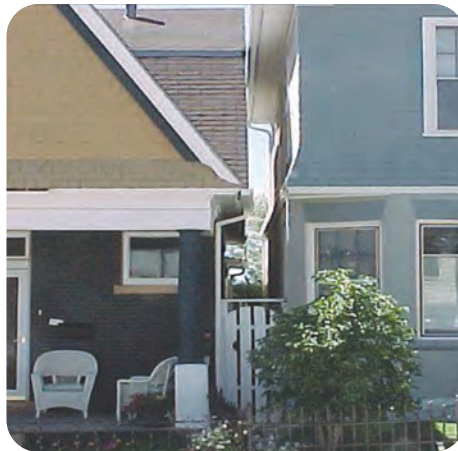
1. Create containment area with plastic sheeting 10 feet in any direction from work area



2. Post signs at least 20 feet from work area to prevent anyone from entering work area unintentionally



3. Seal off all exterior access points to home within containment area, including windows, doors, mail slots and vents



4. Where houses are located close together, vertical containment will be necessary

NOTES

Half and Full-face respirators, required for Lead Renovation work, must be fit-tested on all workers at least once a year. The respirator must form a tight seal at the face and neck. Workers who have a beard cannot wear a half- or full-face respirator, since they will not form a tight seal and contaminants can bypass the respirator. Bearded workers need to wear a PAPR, or powered air-purifying respirator.

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

1-2 EXTERIOR LEAD-SAFE WEATHERIZATION



- 5.** Tape plastic up onto work surface and utilize systems to catch debris while limiting damage to exterior plantings



- 6.** Don proper PPE, including tyvek suit with hood, gloves, booties and half- or full-face respirator (see notes). Be aware of potential for thermal stress when working in full PPE



- 7.** Use hand tools or shrouded power tools to limit dispersal of contaminated dust and debris



- 8.** Clean work area and carefully fold and dispose of plastic sheeting



- 9.** Doff PPE outside, avoiding contact with contaminated surfaces of suit, gloves, etc., and dispose immediately

NOTES

2-1 AIR SEAL TOP PLATES IN ATTIC

Aligns with SWS [3.0101.1](#), [3.0102.11](#)



BEFORE

✗ Air can move around unsealed top plates in attic, making new insulation less effective



AFTER

✓ Seal perimeter at all gaps and extend sealant up onto adjacent materials

TOOLS

- Caulk Gun
- Spray Foam Dispensing Gun

MATERIALS

- Caulk
- 1-part Polyurethane Spray Foam
- Mastic

PPE



* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-1 AIR SEAL TOP PLATES IN ATTIC



Apply caulk to areas with gap 1/4 inch or smaller



Apply sprayfoam or mastic to gaps 1/4 inch to 2 inches wide

NOTES

2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

Aligns with SWS [3.0101.1](#), [3.0102.9](#)



OPTION A SEAL SOFFIT INTO CONDITIONED SPACE

Soffits, coffered ceilings and other design details can create lower sections in the ceiling line and often are not sealed or insulated properly



OPTION B SEAL SOFFIT OUT OF CONDITIONED SPACE

From the attic side, it is best to determine if it's better to leave the soffit connected to the conditioned space (inside the house) or seal it off as part of the unconditioned space

TOOLS

- Caulk Gun
- Utility Knife
- Measuring Tape
- Drill
- Spray Foam Nozzle

MATERIALS

- Spray Foam
- Lumber for Support
- Expanded Polystyrene (EPS)
- Extruded Polystyrene (XPS)
- Gypsum Board
- Plywood
- Caulk
- Mechanical Fasteners

PPE



* situation dependent ** if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

OPTION A - SEAL SOFFIT INTO CONDITIONED SPACE



A-1. For openings larger than 24 inches, support braces will be necessary



A-2. Attach bracing across joists securely, spacing no more than 24 inches apart



A-3. Apply sealant along top plates, bracing, and framing members adjacent to opening more than 24 inches apart



A-4. Place Infill material over opening and secure in place with mechanical fasteners



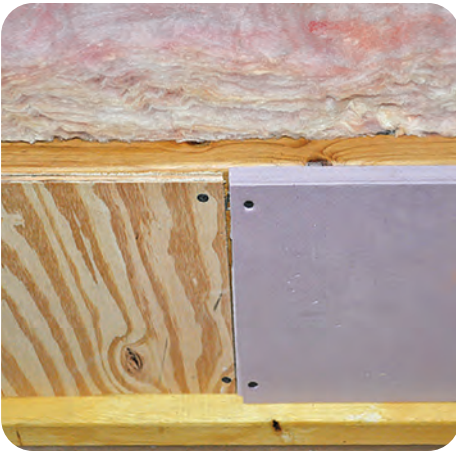
A-5. When support bracing has been used, screw infill material to bracing as well

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

OPTION B - SEAL SOFFIT OUT OF CONDITIONED SPACE



B-1. Seal off framed openings with rigid material, such as gypsum board, XPS, EPS, or OSB



B-2. Seal around infill materials

NOTES

2-3 AIR SEAL AN ATTIC CHASE OR SMALL OPENING

Aligns with SWS 3.0101.1



BEFORE

✗ Open chases for electrical and plumbing allow air movement from subspace and/or conditioned space



AFTER

✓ When properly sealed, air movement will cease through these spaces

TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Caulk Gun
- Spray Foam Gun

MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Gypsum Board
- Plywood
- Spray Foam
- Mechanical Fasteners

PPE



* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-3 AIR SEAL AN ATTIC CHASE OR SMALL OPENING



1. Measure the opening of the chase in a location that will maintain the pressure plane



2. Cut material to fit for each space where it is needed, paying attention to locations of wires and pipes



3. Rigid material to cover the span can be XPS, EPS, gypsum board or plywood, as appropriate for the location



4. Seal rigid material into place securely and air seal with caulk, spray foam or mastic



5. Extend sealing to adjacent materials to ensure a complete air seal

NOTES

2-4 AIR SEAL BALLOON FRAMING FROM ATTIC

Aligns with SWS 3.0101.1, 3.0102.4



BEFORE

✗ Balloon framing leaves cavities open from the basement to the attic, allowing for large amounts of air movement



AFTER

✓ By sealing at the top of the cavity, air flow is stopped and the cavity below is another step closer to being ready to insulate

TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Saw
- Sprayfoam Gun
- Caulk Gun

MATERIALS

- Extruded Polystyrene (XPS)
- Gypsum Board
- Plywood
- Plastic-wrapped/Bagged Fiberglass Batts
- 1-part Sprayfoam
- Caulk
- Mastic
- Mechanical Fasteners

PPE



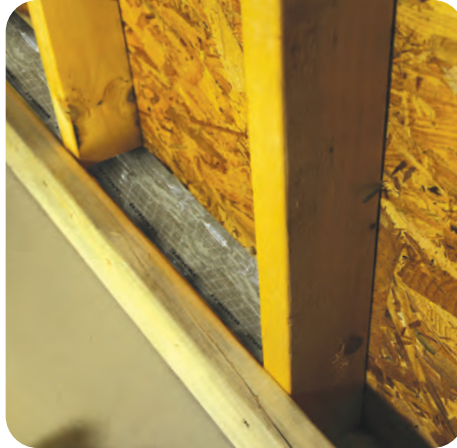
* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-4 AIR SEAL BALLOON FRAMING FROM ATTIC



- 1.** Block the opening of balloon framed sidewalls in alignment with the pressure boundary



- 2.** Blocking material options include lumber, gypsum board, XPS, or bagged fiberglass batts



- 3.** Blocking material needs to be appropriate for potential weight load



- 4.** And securely fastened rigid material to withstand pressure of dense-packing beneath



- 5.** Seal any remaining gaps with caulk or 1-part spray foam, extending sealing to adjacent materials

NOTES

2-5 SEAL INSULATION-CONTACT RATED CAN LIGHTS

Aligns with SWS 3.0101.1



BEFORE

X Insulation-Contact rated Can lights are commonly installed in the ceiling between the upper story and the attic, meaning gaps around them allow for significant air leakage



AFTER

✓ By sealing around an IC-rated can light, a continuous pressure boundary is maintained

TOOLS

· Caulk Gun

MATERIALS

· Caulk

NOTES

PPE



* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-6 SEAL ELECTRICAL AND OTHER PENETRATIONS IN ATTIC

Aligns with SWS 3.0101.1, 6.0201.1, 6.0201.2



1. Electrical, plumbing and HVAC penetrations are often oversized



2. For smaller gaps, caulk is enough to seal the hole

TOOLS

- Caulk Gun
- Spray Foam Gun
- Utility Knife

MATERIALS

- Caulk
- Spray Foam
- Backer Rod

PPE



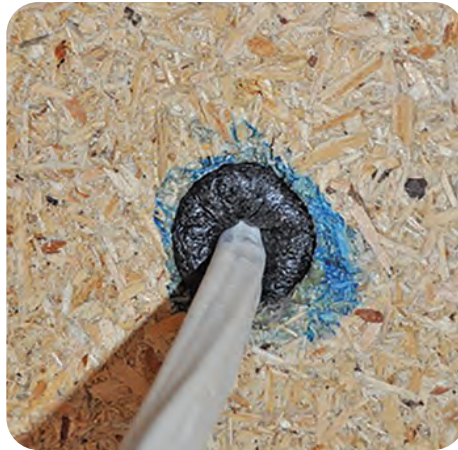
* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-6 SEAL ELECTRICAL AND OTHER PENETRATIONS IN ATTIC



3. Holes larger than 1/4 inch may require support for the sealant



4. Inserting backer rod provides infill to support the sealant



5. Seal to cover entire opening, including all backer rod

NOTES

For gaps larger than 3 inches, see 2-3 Air Seal an Attic Chase or Small Opening

2-7 AIR SEAL A FLOORED ATTIC

Aligns with SWS 3.0101.1



BEFORE

✗ Check floor joist cavities for blocking material and penetrations



AFTER

✓ Air seal cracks and penetrations in floored attic spaces

NOTES

Spray foam will not be used in spaces that will be exposed to habitable living spaces.

TOOLS

- Saw
- Drill
- Measuring Tape
- Utility Knife
- Caulk Gun
- Spray Foam Gun

MATERIALS

- Caulk
- Extruded Polystyrene (XPS)
- Lumber
- Gypsum Board
- 1-part Spray Foam
- Mechanical Fasteners
- Backer Rod

PPE



* situation dependent ** if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

2-7 AIR SEAL A FLOORED ATTIC



1. With property owner permission, remove flooring material to access cavities



2. Remove only as much flooring as necessary to gain access to every cavity and any large air sealing areas



3. Place blocking material, as needed, aligned with the pressure and thermal boundary and air seal



4. In rare cases it may be easier to access to locate blocks from below floored attic spaces



5. Air seal gaps and seams in joist cavities as accessible



6. Check for and air seal electrical, plumbing, and HVAC penetrations properly

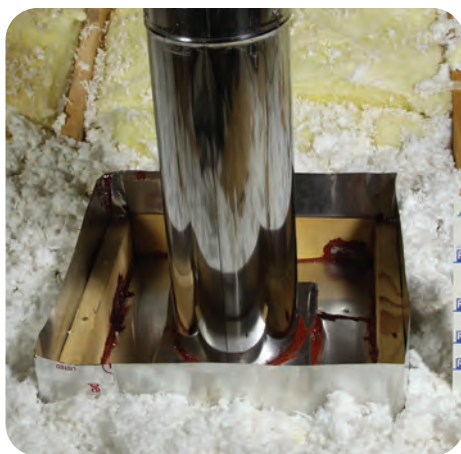
3-1 SEAL AROUND CHIMNEYS AND FLUES

Aligns with SWS 3.0102.2



BEFORE

✗ Even high-temperature sites need air sealing



AFTER

✓ Maintain 3-inch clearance from flue for all combustible materials

TOOLS

- Caulk Gun
- Metal Snips or Nibbler
- Drill
- Tape Measure

MATERIALS

- 26-Gauge Sheet Metal
- Mechanical Fasteners
- Lumber

PPE



* situation dependent ** if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

3-1 SEAL AROUND CHIMNEYS AND FLUES



1. Select high-temperature caulk sealant that will adjust to temperature differences between materials

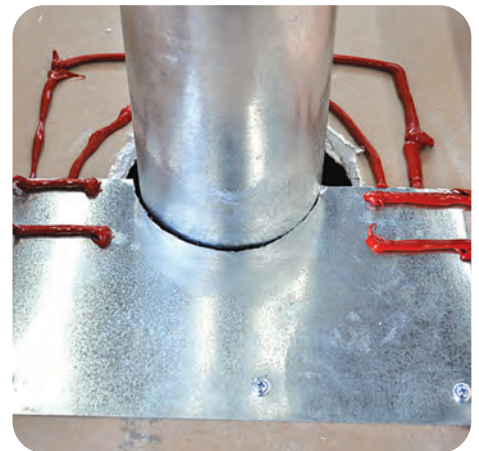


2. Apply unbroken ring of caulk directly to clean decking around entire perimeter of flue or chimney



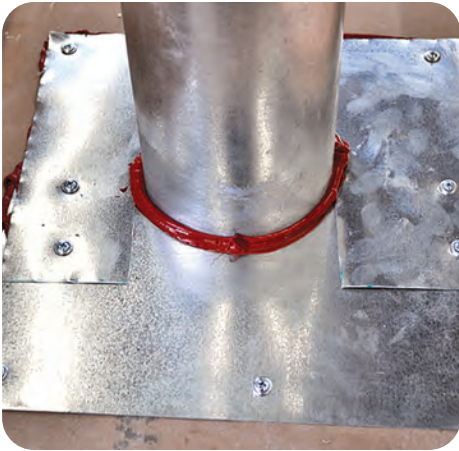
3. Apply unbroken ring of caulk directly to clean decking to match perimeter of sheet metal backing

NOTES

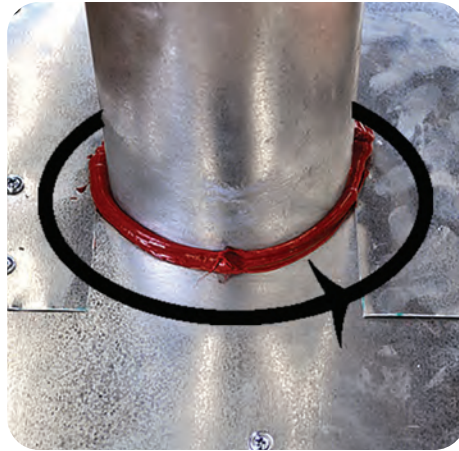


4. Install first layer of metal sheeting and apply additional caulk to complete new perimeter for second layer of sheeting

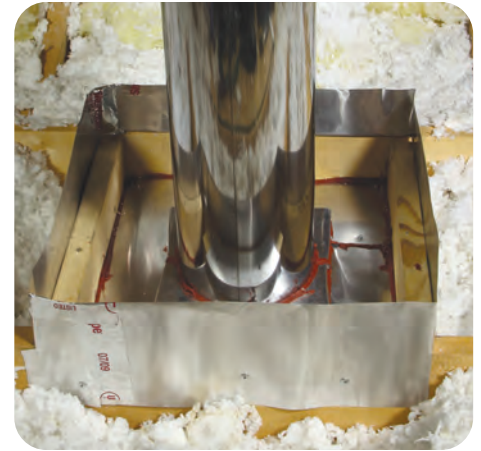
3-1 SEAL AROUND CHIMNEYS AND FLUES



5. Set second layer of sheeting to complete ring around flue or chimney. Fasten sheeting mechanically



6. Run bead of high-temperature caulk around flue at backing to seal remaining gaps $< 1/4$ inch



7. Create a durable, fixed dam, at least 2 inches higher than final insulation level, keeping all combustible materials at least 3 inches away from flue or chimney

NOTES

3-2 SEAL AROUND NON-INSULATION CONTACT-RATED (NON-IC) CAN LIGHTS

Aligns with SWS 3.0102.1



BEFORE

- ✗ Non-Insulation
Contact-rated can lights
create a fire hazard in
well-insulated attics



AFTER

- ✓ When boxed with
appropriate clearances
and fire-rated materials,
fire risk is mitigated

TOOLS

- Measuring Tape
- Utility Knife
- Caulk Gun

MATERIALS

- 5/8 Inch Gypsum Board
- High-Temperature Caulk
- 100% Silicone Sealant

PPE



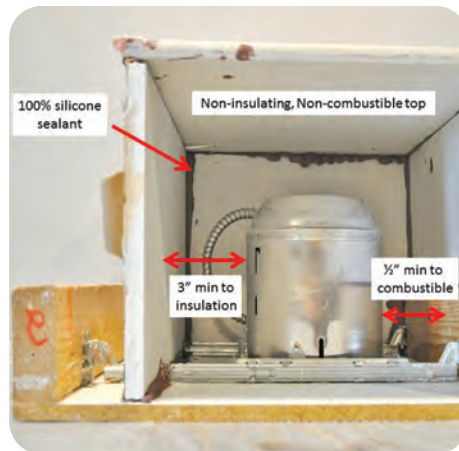
* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

3-2 SEAL AROUND NON-INSULATION CONTACT-RATED (NON-IC) CAN LIGHTS



1. Clear any debris from around non-IC-rated can light



2. Enclosure has 3 inches of clearance from lamp to insulation on all sides, at least 1/2 inch from any combustible material, such as wood



3. Premade boxes can make installation easier when installation site is clear of framing members

NOTES

Non "Insulation Contact" Can Lights are designed to vent heat from the lamp into the cavity around them. They are safe to use in non-insulated cavities, such as the ceiling/floors between different stories in a home. IC-rated Can Lights have a secondary housing to keep the heat of the lamp from contacting the insulation. They are also recommended for use with lower wattage lamps.

3-2 SEAL AROUND NON-INSULATION CONTACT-RATED (NON-IC) CAN LIGHTS



- 4.** Seal box on all sides and edges to make continuous barrier from attic, using high temp caulk where appropriate



- 5.** Top of box must be R-1 or less and left free of insulation. Flag enclosure for added visibility

NOTES

A licensed electrician can also replace non-IC rated lights with air-tight units, LED retrofit inserts, or surface-mounted LED fixtures.

Installing an LED bulb in a non-IC rated fixture does not change the rating of the fixture or the need for an air-tight enclosure.

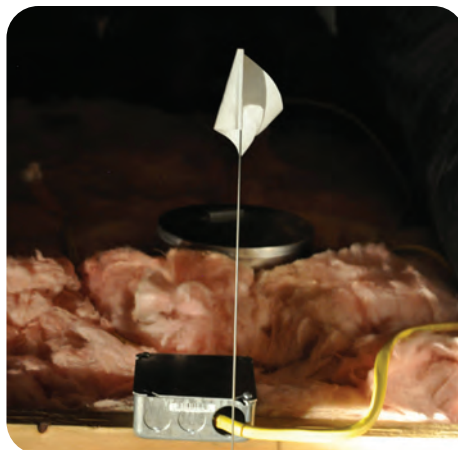
4-1 PREPARE ATTIC FLOOR FOR INSULATION

Aligns with SWS 4.0103.1, 4.0103.2, 4.0103.3, 4.0103.4, 4.0103.5, 4.0103.6, and 4.0103.8

BEFORE YOU BEGIN



- ✓ Check for live knob & tube wiring and dam off when possible, or replace with modern wiring



- ✓ Enclose splices in UL listed enclosures and secure flags at junctions to be seen above the final level of insulation.

TOOLS

- Non-Contact Tester
- Utility Knife
- Drill
- Hole Saw
- Caulk Gun
- Staple Gun
- Metal Snips
- Nibbler

PPE



* if cutting lumber or sheet metal ** situation dependent *** if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

4-1 PREPARE ATTIC FLOOR FOR INSULATION



1. Remove stored materials



2. Run exhaust fan ducts to outside, insulate to R-8



3. Ensure air sealing, if any, is completed



4. Install baffles at soffit vents if present. Ensure 1-2" vent space between baffle and roof deck for air flow. Baffles must extend a minimum of 6" beyond final insulation level.

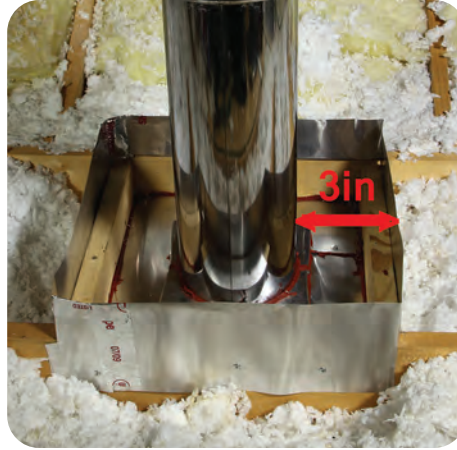
MATERIALS

- Plywood
- Drywall
- XPS
- Junction Box Covers
- Flags
- Vent Caps
- Rigid Duct
- Mechanical Fasteners
- Foil Tape
- R-8 Duct Insulation
- Soffit Baffles
- Depth Rulers
- 26-Gauge Steel Sheetting
- High-Temperature Caulk

4-1 PREPARE ATTIC FLOOR FOR INSULATION



- 5.** Depth rulers installed, 1 per 300 square feet



- 6.** All dams are built, as needed

NOTES

Knob-and-tube can be replaced by a duly qualified professional.

5-1 DAM, SEAL & INSULATE AN ATTIC HATCH

Aligns with SWS [3.0103.1](#)



BEFORE

✗ Uninsulated attic access points allow conditioned air to escape the home in all seasons



AFTER

✓ Safely and durably sealing and insulating attic access doors prevent air movement and reduces heating and cooling loads

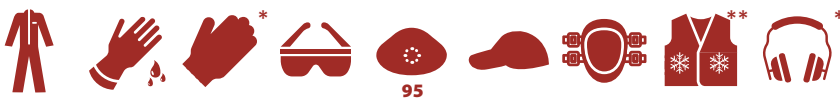
TOOLS

- Measuring Tape
- Saw
- Drill
- T-Square
- Utility Knife
- Caulk Gun

MATERIALS

- Lumber
- Mechanical Fasteners
- Extruded Polystyrene (XPS) or Other Rigid Foam Insulation Board
- Foam Tape
- Adhesive
- Latch (optional)

PPE



* if cutting lumber ** situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

5-1 DAM, SEAL & INSULATE AN ATTIC HATCH



1. Rigid, durable attic hatch blocking/dam is installed in a permanent way



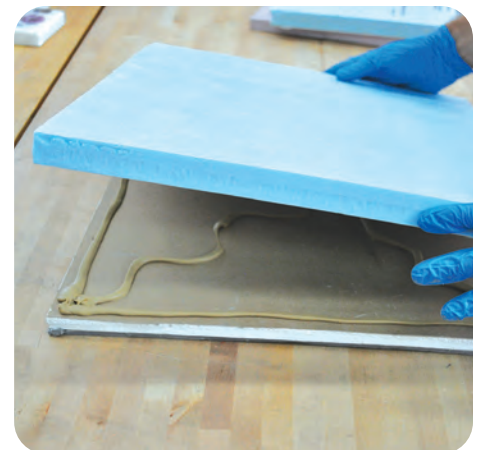
2. Dam is at least 2 inches taller than the final attic insulation depth



3. Cut gypsum board to hatch size for "friction fit" and air seal bottom of hatch with unbroken ring of foam tape

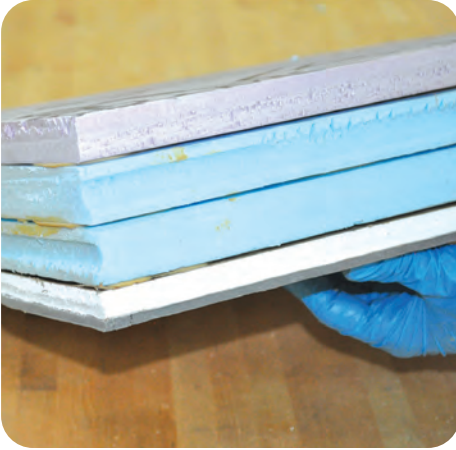
NOTES

Per Louisiana variance: In single family homes, if limited by overhead space, an insulation baffle/dam will be installed using fiberglass batts that is higher than the surrounding attic floor insulation, or as high as overhead space will allow.



4. Cut and stack rigid foam insulation, gluing with appropriate adhesive, to build up R-value

5-1 DAM, SEAL & INSULATE AN ATTIC HATCH



5. Hatch is insulated to proper R-value (must equal the R-value of the surrounding attic)



6. Trim is air-sealed with appropriate material



7. For vertical accesses, run weatherstripping or foam tape to air seal at these doorways too. Hold vertical accesses closed with latch if necessary

NOTES

5-2 DAM, SEAL & INSULATE A PULL-DOWN ATTIC STAIRWAY

Aligns with SWS 3.0103.1



BEFORE

✗ Pull-down stairs can be a weak point in thermal/pressure boundaries, as well as creating a place where insulation can fall down into the home



AFTER

✓ Attic pull-down stairs are safely and durably sealed and insulated to prevent air movement

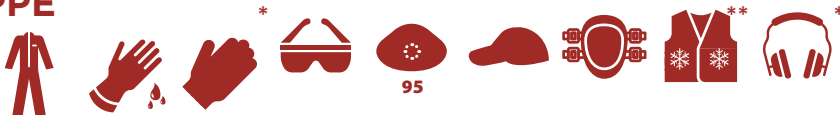
MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Polyiso
- Plywood
- 1-Part Spray Foam
- Spray Adhesive
- Caulk Adhesive
- Foil Tape
- Mechanical Fasteners
- Foam Tape
- Weatherstripping
- Latches

TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Caulk Gun
- Spray Foam Gun
- Drill

PPE



* if cutting lumber ** situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

5-2 DAM, SEAL & INSULATE A PULL-DOWN ATTIC STAIRWAY



1. Build cover above and around pull-down stair, taller than final insulation height



2. Insulate top and sides of dam cover, to match the R-value of the surrounding attic



3. Air seal all edges of trim



4. Air seal with foam tape or weatherstripping



5. Install latches to ensure hatch remains closed and air sealed if it does not remain closed with a 'friction fit'

NOTES

Per Louisiana variance: In single family homes, if limited by overhead space, an insulation baffle/dam will be installed using fiberglass batt that is higher than the surrounding attic floor insulation, or as high as overhead space will allow.

6-1 INSULATE AN UNFLOORED ATTIC

Aligns with SWS [4.0103.2](#), [4.0103.4](#), [4.0103.6](#)



BEFORE

Ensure that attic prep work has been completed before starting installation (See 4-1 Prep Attic Floor for Insulation)



AFTER

FINAL CHECKLIST

- ✓ Appropriate insulation material used
- ✓ Correct depth, as specified in work order
- ✓ Insulation level is even

TOOLS

- Measuring Tape
- Insulation Machine
- Staple Gun

MATERIALS

- Loose fill fiberglass or cellulose (as per work order)
- Staples

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

6-1 INSULATE AN UNFLOORED ATTIC

Description / Comment	
Attic Insulation - Blown Fiberglass - R-38	
Attic Insulation - Blown Fiberglass - R-38	

Nature Blend™ Loose Fill Formula

Coverage Chart for Thermal Acoustical Application

R-Value @ 75°F	Initial Installed Thickness (inches)	Minimum Settled Thickness (inches)	No. Bags (25 lb) required per area (sq. ft.)		Settled Density (lb./cu. ft.)	Settled Weight (lb./sq. ft.)	Settled Thickness (inches)	Settled Density (lb./cu. ft.)	Settled Weight (lb./sq. ft.)	Settled Thickness (inches)
			Initial	Settled						
13	4.4	4.0	17.4	57.5	0.38	15.8	63.5	0.35	15.8	63.5
19	6.1	5.5	27.9	35.8	0.61	25.3	39.6	0.56	25.3	39.6
22	6.9	6.2	33.2	30.1	0.73	30.5	32.8	0.87	30.5	32.8
25	7.8	7.0	38.6	25.9	0.85	35.6	28.0	0.76	35.6	28.0
30	9.2	8.3	47.6	21.0	1.00	44.6	22.4	0.98	44.6	22.4
38	11.4	10.3	62.0	16.1	1.36	58.9	17.0	1.30	58.9	17.0
48	14.6	13.1	82.0	12.2	1.80	76.7	12.7	1.73	76.7	12.7
60	17.7	15.9	101.9	9.8	2.24	96.6	10.1	2.17	96.6	10.1



1. Verify against work order that correct insulation material is being installed
2. Verify insulation depth/density against manufacturer's density chart
3. While installing, regularly check depth of insulation for even coverage and to meet required depth



4. Ensure that insulation does not get into dammed-off areas, such as around chimneys and flues and inside soffit baffles
5. When complete, post insulation certificate by attic entrance

NOTES

Insulation certificate should include type, coverage area, installed thickness, minimum settled thickness, installed R-value, and number of bags installed.

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

6-2 INSULATE UNDER A FLOORED ATTIC

Aligns with SWS 4.0103.6



BEFORE

✗ Attics with flooring often hide uninsulated cavities



AFTER

✓ An insulated attic floor provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

TOOLS

- Measuring Tape
- Utility Knife
- Insulation Machine
- Drill
- Hole Saw
- Prybar
- Caulk Gun

MATERIALS

- Loose Fiberglass or Cellulose Insulation
- Extruded Polystyrene (XPS)
- Caulk
- Mechanical Fasteners
- Gypsum Board
- Plugs

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

6-2 INSULATE UNDER A FLOORED ATTIC



- 1.** Ensure that floor cavities are blocked securely at both ends



- 2.** If boards can be loosened, pry up as few boards as possible to access all cavities. If flooring is in solid sheets, access holes may need to be drilled



- 3.** Fill entire cavity with insulation to prescribed density

NOTES



- 4.** Occasionally a homeowner may not want the attic floor to be disturbed. The cavities can also be accessed from below through the ceiling, particularly in garage spaces

6-2 INSULATE UNDER A FLOORED ATTIC



- 5.** Blocking still needs to be put into place



- 6.** Blow insulation to completely fill cavities to prescribed density



- 7.** Fill and reseal access holes to prevent air movement

NOTES

Photo credit: Home Insulation of Syracuse – After

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

6-3 INSULATE AN ATTIC STAIRWAY

Aligns with SWS [4.0104.1](#), [4.0104.2](#), [4.0104.3](#), [4.0104.4](#),
[4.0104.5](#), [4.0104.6](#), [4.0201.2](#), [4.0201.3](#), [4.0202.1](#)



BEFORE

✗ Attic stairways can offer a unique set of insulation challenges. Clearly define where the thermal and pressure boundary are going to be located before starting insulation



AFTER

✓ Insulation provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement between the attic and the remainder of the home

TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Hole Saw
- Insulation Machine
- Spray Foam Gun

MATERIALS

- Kraft-Faced Fiberglass Batts
- Loose Cellulose or Fiberglass Insulation
- Netting
- Furring Strips
- Staples
- Mechanical Fasteners
- Extruded Polystyrene (XPS)
- 2-Part Spray Foam
- 1-Part Spray Foam
- Plywood
- Gypsum Board
- House Wrap

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

6-3 INSULATE AN ATTIC STAIRWAY



- 1.** If walls are accessible from the attic side, choose between batt or blown-in insulation



- 2.** Block off open cavities along the line of the thermal/pressure boundary



- 3.** Air seal around blocking material



- 4.** Cut batts to size for each individual cavity, ensuring no gaps remain, locating kraft-paper toward conditioned space



- 5.** For batt insulation, cover installed batts with backing. For blown-in, attach netting to framing members, cut holes in netting and blow in insulation to 3.5 pounds per cubic foot



- 6.** If walls are enclosed from attic side, drill holes in stairway's walls

6-3 INSULATE AN ATTIC STAIRWAY



7. Dense pack stairway walls



8. Weatherstrip and insulate door



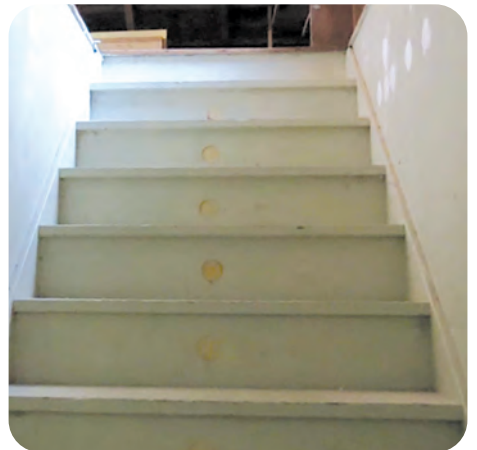
9. Insulate under stairway using insulation indicated by work order



10. Seal off insulation from conditioned space in home



11. If backside of stairs is already sealed, blow insulation into cavity behind stairs



12. Plug access holes for blown insulation

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-1 PREPARE A MANUFACTURED HOME CEILING FOR INSULATION

Aligns with SWS [4.0103.6](#), [4.0103.9](#), [4.0103.10](#), [4.0103.11](#), [4.0103.12](#)



BEFORE YOU BEGIN

Make any repairs and preparation as noted from assessment, as well as fixing any new issues that could cause the ceiling to be compromised with the additional weight of insulation



AFTER

FINAL CHECKLIST

- ✓ Vents all terminate to outside and are properly sealed
- ✓ Flues are dammed properly
- ✓ Ceiling is in good condition to hold weight

TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

MATERIALS

- R-8 minimum Flex Duct insulation
- Duct Insulation with Vapor Retarder
- Water Heater Blanket with Vapor Retarder
- Zip Ties
- Twine
- Spray Adhesive
- Mastic
- UL-181 Approved Fiberglass Mesh Tape

PPE



*if working with mold **weather dependent ***if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-1 PREPARE A MANUFACTURED HOME CEILING FOR INSULATION



1. Ensure plumbing and exhaust vents terminate outside



2. Dam around high temperature flues (note: flue in image is in need of work)



3. Encapsulate non-IC rated can light fixture where possible and replace with airtight IC-rated fixtures, if attic cavity does not allow access before insulating



4. Repair roof leaks or other damage, as possible, or defer job if necessary

NOTES

Check with your state program to find out deferral thresholds and procedures

“Non-IC rated can light fixtures will be encapsulated where possible and replaced with airtight IC-rated fixtures, if attic cavity does not allow access/ entry before insulation is installed.”

7-2 MH INSULATION: GABLE END BLOW METHOD

Aligns with SWS 4.0103.9



BEFORE

✗ Manufactured housing often does not meet regional standards for insulation



AFTER

✓ Fill entire cavity and reseal gable ends

TOOLS

- Drill
- Utility Knife
- Hole Saw or Saws-All
- Caulk Gun

MATERIALS

- Fiberglass Loose Insulation
- Mechanical Fasteners
- Caulk/Sealant

NOTES

PPE



* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-2 MH INSULATION: GABLE END BLOW METHOD



1. Verify integrity of ceiling to hold weight of insulation



2. Ground blower hose to reduce chance of electrical build-up



3. Remove or fold up gable end to access attic



4. Insert blower hose as far as possible and then retract slowly to fill cavity entirely, on each side of marriage wall



5. Fill cavity and leave appropriate documentation



6. Reseal gable end or install gable vent at peak that has no more than 1/2 inch mesh screen. Repeat all steps from other end, if needed.

7-3 MH INSULATION: EDGE BLOW METHOD

Aligns with SWS 4.0103.10



BEFORE

- ✗ Manufactured housing often does not meet regional standards for insulation



AFTER

- ✓ Verify reinstallation and proper sealing of edge of roof to ensure no water or pest intrusion

TOOLS

- Drill
- Utility Knife
- Insulation Machine

MATERIALS

- Fiberglass Loose Insulation
- Blocking Material
- Butyl Tape

NOTES

PPE



* if cutting lumber ** situation dependent *** if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-3 MH INSULATION: EDGE BLOW METHOD



1. Verify integrity of ceiling to hold weight of insulation



2. Prepare stable work area to access roof edge



3. Unfasten and remove J channel from edge of roof



4. Clean old butyl tape or putty from J channel and store J channel somewhere safe until it can be reinstalled



5. Remove staples holding down edge of roof



6. Insert blocks to hold roof edge up approximately 6 inches

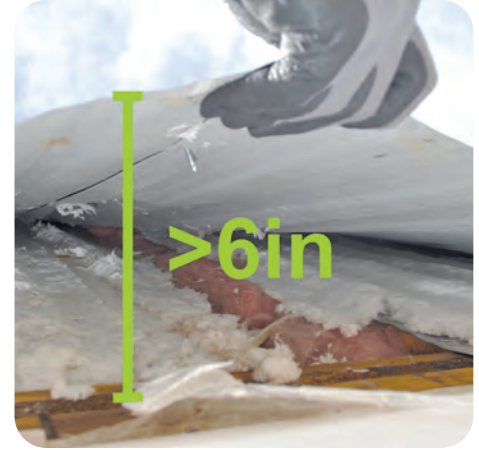
7-3 MH INSULATION: EDGE BLOW METHOD



- 7.** Ground fill hose to reduce chance of electrical build-up



- 8.** Insert blower hose as far as possible into cavity and retract slowly while filling space between trusses



- 9.** Work down the edge of the roof until entire cavity is full



- 10.** Remove blocks and reattach edge of roofing over exterior sidewall paneling



- 11.** Replace butyl tape on J channel



- 12.** Reattach J channel, lapping over edge of roof. Repeat entire process for other side, if necessary

7-4 MH INSULATION: RIDGE BLOW METHOD

Aligns with SWS 4.0103.11



BEFORE

✗ Manufactured housing commonly is underinsulated, particularly older models



AFTER

✓ After accessing from ridge, ridge cap can be installed or a series of vent caps

TOOLS

- Drill
- Saw
- Insulation Machine
- Caulk Gun
- Metal Sheers

MATERIALS

- Loose Fiberglass Insulation
- Sealant
- 26-Gauge Metal Sheeting
- Vent Caps
- Mechanical Fasteners
- Elastomeric Coating

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-4 MH INSULATION: RIDGE BLOW METHOD



1. Remove ridge cap or cut access holes at ridge, leaving one side attached to put back in place



2. Insert blower hose



3. Fill all accessible areas



4. If not installing ridge or cap vents, replace flaps, patch over with metal, and seal with elastomeric sealant

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-5 MH INSULATION: INTERIOR BLOW METHOD

Aligns with SWS 4.0103.12



1. Drill holes in ceiling to fill each ceiling joist cavity



2. Blow insulation into ceiling cavity to appropriate R-value for region

TOOLS

- Hole Saw
- Vacuum
- Insulation Machine
- Caulk Gun

MATERIALS

- Fiberglass Loose Insulation
- Plugs
- Sealant

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-5 MH INSULATION: INTERIOR BLOW METHOD



3. Continue throughout house to ensure even coverage and no gaps



4. Seal all holes securely

NOTES

7-6 MH INSULATION: TOP FILL BLOW METHOD

Aligns with SWS 4.0103.11



BEFORE

✗ Attics in older manufactured housing are often underinsulated or poorly insulated



AFTER

FINAL CHECKLIST

- ✓ Provide a continuous and safe thermal barrier
- ✓ Protect integrity of roof

TOOLS

- Saw
- Insulation Machine
- Caulk Gun
- Paint Brush
- Drill

MATERIALS

- Fiberglass Loose Insulation
- All-Weather Adhesive
- Sheet Metal
- Mechanical Fasteners
- Elastomeric Paint

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

7-6 MH INSULATION: TOP FILL BLOW METHOD



- 1.** Drill or cut uniform access holes in the roof adequately spaced to access the entire roof cavity



- 2.** Blow insulation into attic cavity to capacity



- 3.** Run a continuous bead of flexible and durable all-weather adhesive around the access hole



- 4.** Install a durable metal patch of equal or greater gauge than the roof material that overlaps the opening at least 2 inches on all sides, and fastening in place every 2 inches along perimeter



- 5.** Apply elastomeric paint over patch that laps at least 6 inches on all sides to create a continuous seal

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-1 AIR SEAL ABOVE THE KNEE WALL

Aligns with SWS [3.0101.1](#), [3.0102.11](#)



BEFORE

✗ Knee walls are part of the thermal and pressure boundary



AFTER

✓ Air sealing from above continues the pressure boundary while supporting future insulation

NOTES

TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Caulk Gun
- Spray Foam Gun

MATERIALS

- Extruded Polystyrene (XPS)
- Plywood
- Gypsum Board
- Lumber
- Mechanical Fasteners
- Caulk
- Spray Foam
- Mastic

PPE



* if cutting lumber ** situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-1 AIR SEAL ABOVE THE KNEE WALL



1. After clearing away debris, measure gap above knee wall in line with pressure boundary



2. Cut blocking material (XPS, wood, gypsum board) to fit gap



3. Securely fit infill or blocking material in place



4. Ensure blocking material is located in line with preferred pressure boundary



5. Secure in place with mechanical fasteners or adhesive as necessary to prevent movement when insulation is installed



6. Seal continuously around blocking material to preserve pressure boundary

8-2 AIR SEAL BENEATH THE KNEE WALL

Aligns with SWS 3.0101.1



BEFORE

- ✗ Knee walls are part of the thermal and pressure boundary



AFTER

- ✓ Air sealing from below allows areas of the attic floor to be treated separately according to whether they fall in or out of the pressure boundary

TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Caulk Gun
- Spray Foam Gun

MATERIALS

- Extruded Polystyrene (XPS)
- Plywood
- Gypsum Board
- Lumber
- Mechanical Fasteners
- Caulk
- Spray Foam
- Mastic



* if cutting lumber ** situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-2 AIR SEAL BENEATH THE KNEE WALL



1. After clearing away debris, measure gap below knee wall in line with pressure boundary



2. Cut blocking material (XPS, wood, gypsum board) to fit gap



3. Securely fit infill or blocking material in place



4. Ensure blocking material is located in line with preferred pressure boundary



5. Seal continuously around blocking material to preserve pressure boundary

NOTES

8-3 INSULATE AN ATTIC KNEE WALL WITH BATTS

Aligns with SWS 4.0104.2, 4.0104.3



BEFORE

✗ Air sealed knee walls are ready for insulation



AFTER

✓ Once insulated, this knee wall provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

TOOLS

- Measuring Tape
- Utility Knife
- Staple Gun

MATERIALS

- Fiberglass Batts
- Staples
- Nylon Strap
- Mechanical Fasteners
- House Wrap
- Radiant Barrier

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-3 INSULATE AN ATTIC KNEE WALL WITH BATTS



1. Measure cavities



2. Cut batts for exact fit



3. Install batts with minimal compression



4. Install air-tight vapor-permeable backing material in contact with insulation

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-5 INSULATE AN ATTIC KNEE WALL WITH BLOWN INSULATION

Aligns with SWS 4.0104.1



BEFORE

✗ Air sealed knee walls are ready for insulation



AFTER

✓ Once insulated, this knee wall provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Drill](#)
- [Staple Gun](#)
- [Hole Saw](#)
- [Insulation Machine](#)

MATERIALS

- [Extruded Polystyrene \(XPS\)](#)
- [Gypsum Board](#)
- [House Wrap](#)
- [Radiant Barrier](#)
- [Mechanical Fasteners](#)
- [Furring Strips](#)
- [Loose Fiberglass Insulation](#)

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

8-5 INSULATE AN ATTIC KNEE WALL WITH BLOWN INSULATION



- 1.** Securely install backing material over entire knee wall



- 2.** Cut holes in backing material to allow access to all cavities



- 3.** Blow insulation into cavities to meet dense-pack standards



- 4.** Fill all cavities



- 5.** Replace access hole plugs in backing material, if possible

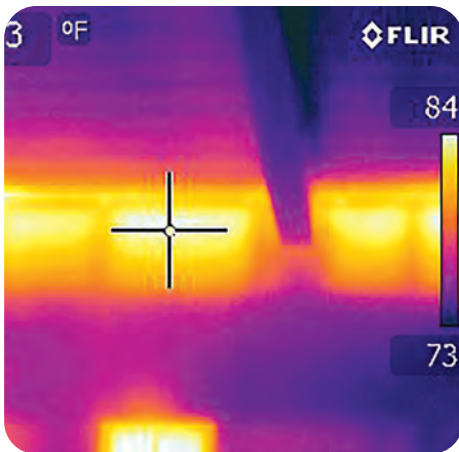


- 6.** Seal access holes permanently and completely

NOTES

9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW

Aligns with SWS 4.0202.1



BEFORE

X Walls that are missing insulation or underinsulated are an opportunity for energy savings



AFTER

✓ When properly insulated, walls will allow minimal heat and air transfer

TOOLS

- Measuring Tape
- Utility Knife
- Pry-Bar
- Siding Remover
- Hole Saw
- Drill
- Insulation Machine

MATERIALS

- Plastic Sheeting
- Painters Tape
- Loose Cellulose or Fiberglass Insulation
- Plugs
- Caulk
- Spray Foam
- Mechanical Fasteners

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW



- 1.** Protect work area from debris and dirt



- 2.** Ensure balloon-framed walls are blocked at top and bottom



- 3.** Ensure wall integrity is complete (no holes)



- 4.** Remove siding as needed



- 5.** Drill holes as required based on building frame design and exterior materials



- 6.** Fill cavities completely and to proper density

9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW



7. If possible, ensure all cavities are filled before completing job



8. Patch holes

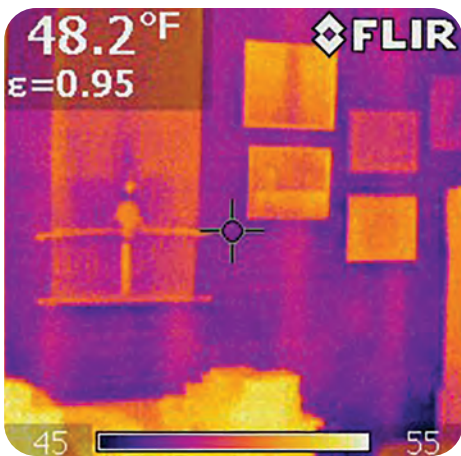


9. Replace and/or repair siding

NOTES

9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW

Aligns with SWS 4.0202.1



BEFORE

✗ Older houses often are lacking in insulation



AFTER

✓ Inconspicuous capped, patched, or covered holes are the ideal

TOOLS

- Measuring Tape
- Utility Knife
- Hole Saw
- Drill
- Insulation Machine
- Infrared Camera

MATERIALS

- Plastic Sheeting
- Loose Cellulose or Fiberglass Insulation
- Gypsum Board
- Joint Compound
- Caulk
- Mechanical Fasteners
- Chair Rail
- Plugs
- Painters Tape

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW



- 1.** Protect work area from debris and dust



- 2.** Ensure balloon-framed walls are blocked at top and bottom



- 3.** Ensure wall integrity is complete (no holes)

NOTES

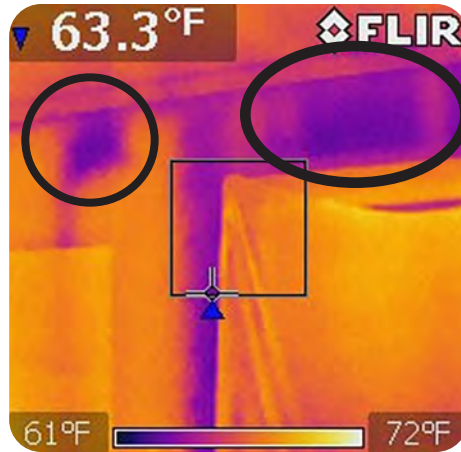


- 4.** Drill holes as required based on building design

9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW



5. Fill cavities completely and to proper density



6. If possible, ensure all cavities are filled before completing job (note: dark areas were missed)



7. Patch/coat interior holes to match original surface or cover with trim. Use chair rail if preferred.

NOTES

10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS

Aligns with SWS 4.0202.3



BEFORE

✗ Manufactured housing sidewalls present a unique challenge when it comes to insulation



AFTER

✓ Properly installed insulation will have no gaps and compressed as little as possible

TOOLS

- Drill
- Measuring Tape
- Utility Knife
- Batt Stuffer

MATERIALS

- Wrapped Fiberglass Batts
- Mechanical Fasteners

PPE

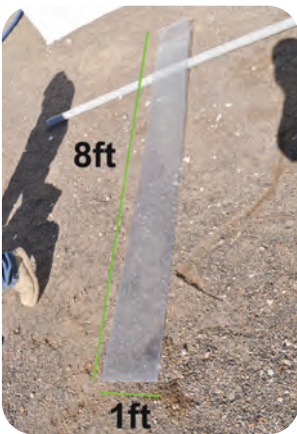


* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS

BEFORE YOU BEGIN



Prepare insulation stuffer, if necessary



1. Remove siding as needed, starting from bottom and taking note of any obstacles that may compress insulation



2. Measure cavity size



3. Plastic-wrapped fiberglass batts provide both insulation value and vapor retarder for unsealed cavities



4. Cut batt to length for cavity

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS



- 5.** Fold batt over end of insulation stuffer



- 6.** Insert batt into cavity, sliding under top belt rail to top of cavity, and ease stuffer back out to allow batt to fill in space



- 7.** Gently tug batt into place and tuck remaining batt under lower belt rail and fit down to bottom of cavity with minimal compression



- 8.** Reinstall siding



- 9.** Reattach mechanical fasteners

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

10-2 INSULATE MANUFACTURED HOME SIDEWALLS WITH BLOWN INSULATION

Aligns with SWS 4.0202.4, 4.0202.5



BEFORE

- ✗ Older manufactured housing is often lacking insulation since it did not have to be built to a particular jurisdiction's codes



AFTER

- ✓ When properly insulated, siding will not bulge or be dented from installation

TOOLS

- Drill
- Insulation Machine

MATERIALS

- Loose Fiberglass Insulation
- Mechanical Fasteners

PPE



* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

10-2 INSULATE MANUFACTURED HOME SIDEWALLS WITH BLOWN INSULATION



1. Ensure the integrity of the wall to be insulated, both from exterior and interior



2. Remove siding as needed, from the bottom



3. Fill cavity with blown insulation, ensuring to get past belt rails and electrical



4. Reinstall siding



5. Be prepared to adapt insulation strategy dependent upon exterior materials

NOTES

11-1 INSTALL WEATHERSTRIPPING ON AN EXTERIOR DOOR

Aligns with SWS 3.0202.1



BEFORE

- ✗ Daylight visible around an exterior door indicates air infiltration



AFTER

FINAL CHECKLIST

- ✓ Door closes and opens easily
- ✓ Weatherstrip makes a good seal with the door
- ✓ Weatherstrip does not get flattened in a way that will lead to damage when used

TOOLS

- Tape Measure
- Snips
- Drill with Appropriate Bits

MATERIALS

- Weatherstripping

PPE



11-1 INSTALL WEATHERSTRIPPING ON AN EXTERIOR DOOR



- 1.** Measure doorway for weatherstripping



- 2.** Measure door top or bottom as well for weatherstripping and potential door bottom or sweep



- 3.** Notch upper ends of side weatherstripping to allow for top piece



- 4.** Fit weatherstripping snugly into rabbet, if one exists, and against other pieces



- 5.** Fasten weatherstripping securely when no rabbet exists

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

Aligns with SWS 3.0202.1



BEFORE

X Air and water can come in under doors when there is no door bottom or sweep



AFTER

FINAL CHECKLIST

- ✓ Ensure a good seal to prevent air infiltration
- ✓ Ensure unimpeded door operation

MATERIALS

- Mechanical Fasteners
- Caulk

PPE



TOOLS

- Measuring Tape
- Metal Snips
- Saw
- Drill
- Caulk Gun

NOTES

Door bottoms commonly are installed on new doors, those that have wooden thresholds, or to replace older existing door bottoms.

For houses with a rubber threshold, door sweeps are more common.

11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

STEPS 1-3: FOR DOOR SWEEP AND DOOR BOTTOM



1. Measure width of door and ensure that door sweep is appropriate length



2. Adjust threshold to ensure that it is seated tightly



3. Apply caulk to threshold at floor on interior, and exterior if possible, to minimize water intrusion

STEPS 4-6: FOR DOOR SWEEP



4. Install door sweep on interior face of door, centering on door face



5. Attach door sweep using mechanical fasteners



6. Evenly place mechanical fasteners along entire length of door sweep

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

STEPS 4-8: FOR DOOR BOTTOM



- 4.** With threshold adjusted, measure door opening height



- 5.** Remove door from opening if height of door needs to be shortened to make room for door bottom



- 6.** Trim door, if possible, to ensure good fit of door bottom



- 7.** Trim sweep to match width of door



- 8.** Ensure that door bottom sits tight against the door and reinstall door

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

12-1 AIR SEAL SILL PLATE AND RIM JOIST

Aligns with SWS 3.0104.1



BEFORE

✗ Air movement around sill plates and near rim joists needs to be addressed before insulating



AFTER

✓ Once air sealed, the cavity is ready for insulation

TOOLS

- Spray Foam Gun
- Caulk Gun

NOTES

Tube sealant or caulking may be a more reliable choice than expanding foam for gaps 1/4" or less

MATERIALS

- 1-Part Spray Foam
- Backer Rod
- Machine Mesh
- Steel Wool
- Caulk

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

12-1 AIR SEAL SILL PLATE AND RIM JOIST



- 1.** For exterior holes larger than 1/4 inch, steel wool or other pest blocking material before sealing



- 2.** Cut backing material to fill space



- 3.** Seal over to hold backing material in place and air seal



- 4.** Seal penetrations on subfloor as well, looking out not only for current electrical and plumbing, but also vacated holes



- 5.** Push sealant into seams where framing members meet



- 6.** Create a continuous seal on all seams

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

12-2 INSULATE RIM JOIST

Aligns with SWS [4.0401.1](#), [4.0401.2](#), [4.0401.3](#)



BEFORE

✗ Basement and crawlspace rim joists must be addressed when part of the thermal boundary



AFTER

✓ Foam products require a thermal barrier or coating, such as 1/2-inch gypsum board, to separate them from permanently habitable spaces

TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Spray Foam Gun](#)
- [Caulk Gun](#)
- [Drill](#)

MATERIALS

- [Polyisocyanurate Foam Board](#)
- [Plastic-Wrapped Fiberglass Batts](#)
- [Extruded Polystyrene \(XPS\)](#)
- [1-Part Spray Foam](#)
- [Gypsum Board](#)
- [Mechanical Fasteners](#)
- [Caulk](#)

PPE



* if using two-part

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

12-2 INSULATE RIM JOIST



1. Measure each individual cavity to be insulated and take note of obstacles for insulation



2. Cut insulation, either rigid foam board or wrapped batts, for each individual cavity



3. Ensure space is filled with no gaps or misalignment, and insulation is in full contact with the rim joist

NOTES

As long as foam is not over 3.25 inches thick and space is not permanently habitable, insulation does not need to be covered by thermal barrier.



4. Ensure insulation is secured in place and will not move over time

12-2 INSULATE RIM JOIST



5. If foam insulation is over 3.25 inches thick or space is permanently habitable, insulation needs to be covered by a thermal barrier, such as gypsum board



6. When using wrapped or faced batts, ensure facing is to the conditioned side of the cavity and that batt is uncompressed



7. Seal edges of the wrap or facing to surrounding surface to ensure a continuous barrier

NOTES

12-3 INSULATE BASEMENT WALLS IN CONDITIONED SPACE

Aligns with SWS 4.0402.4, 4.0402.5



BEFORE

✗ An uninsulated wall in a “conditioned” space allows the loss of conditioned air



AFTER

✓ A sealed continuous air barrier finishes off an insulated basement wall, providing air sealing and thermal comfort

TOOLS

- Caulk Gun
- Spray Foam Gun
- Metal Snips
- Measuring Tape
- Utility Knife
- Drill
- Staple Gun
- Taping Knife
- Mudding Trowel

MATERIALS

- | | | |
|--------------|--------------------------------|------------------------|
| • Backer Rod | • Fiberglass Kraft-Faced Batts | • Luan |
| • Metal Lath | • Extruded Polystyrene (XPS) | • Mechanical Fasteners |
| • Spray Foam | • Staples | • Joint Compound |
| • Caulk | • Gypsum Board | • Joint Tape |

PPE



12-3 INSULATE BASEMENT WALLS IN CONDITIONED SPACE



- 1.** Check wall for penetrations and seal as needed



- 2.** Check wall for water intrusion that needs to be mitigated first. All bulk sources of moisture should be directed away from the foundation walls



- 3.** If insulation has vapor retarder on only one side, install it facing the conditioned space



- 4.** Install insulation to prescribed R-value in full contact with the entire perimeter of foundation wall from ceiling to floor



- 5.** Install a sealed air barrier on the conditioned side of the insulation. When using foam, gypsum board must be at least 1/2 inch to meet building codes for an ignition barrier

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

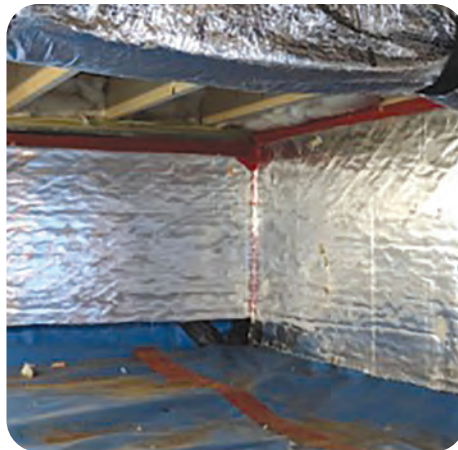
12-4 INSULATE CONDITIONED CRAWLSPACE WALL

Aligns with SWS [4.0402.2](#), [4.0402.3](#)



BEFORE

X Unvented crawlspaces are sometimes considered to be part of the conditioned space, so the walls need insulation



AFTER

FINAL CHECKLIST

- ✓ Insulation is or has class II vapor retarder
- ✓ Vapor retarder faces conditioned space
- ✓ Insulation laps underneath ground vapor retarder at foundation wall

TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Drill](#)
- [Spray Foam Gun](#)

MATERIALS

- [Polyisocyanurate Foam Board](#)
- [Nylon Fasteners](#)

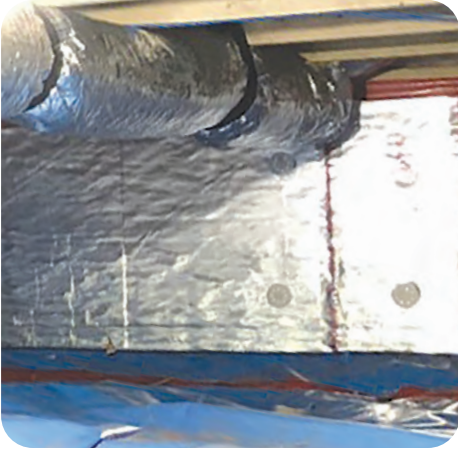
PPE



* if using two-part

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

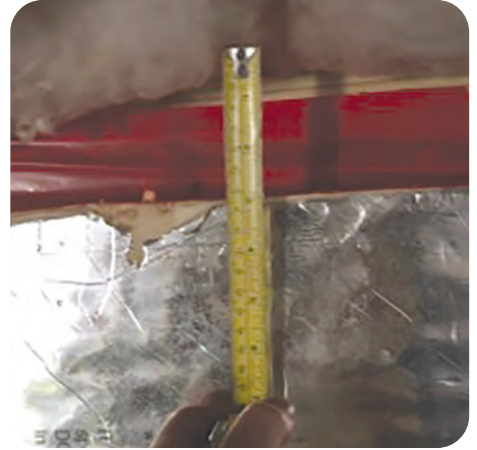
12-4 INSULATE CONDITIONED CRAWLSPACE WALL



1. Use a fire-safe and hydrophobic material



2. Attach insulation in a durable manner



3. Leave a 3-inch termite inspection gap between the bottom of the sill plate at the top of the insulation, if needed

NOTES

13-1 AIR SEAL SMALL PENETRATIONS IN A SUBFLOOR

Aligns with SWS 3.0101.1, 3.0104.1



Many types of caulks and sealants will easily span and seal a 1/4-inch gap



One-part spray foams can also span up to 3 inches to create an air seal

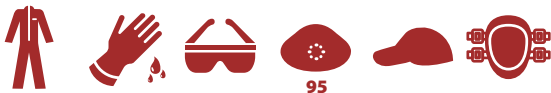
TOOLS

- Caulk Gun
- Spray Foam Gun
- Utility Knife

MATERIALS

- Caulk Sealant
- One-Part Spray Foam
- Backer Rod

PPE



95

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

13-1 AIR SEAL SMALL PENETRATIONS IN A SUBFLOOR



- 1.** For small penetrations, caulk or sealant is often enough to seal the gap



- 2.** Use a backer rod or other infill material when sealing a gap larger than 1/4 inch with caulk



- 3.** Seal over the backer rod to establish the air seal



- 4.** Spray foam can also be used in areas with slightly larger penetrations

NOTES

13-2 AIR SEAL LARGE PENETRATIONS IN A SUBFLOOR

Aligns with SWS 3.0101.1, 3.0104.1



BEFORE

✗ Larger penetrations in the subfloor, especially plumbing chases, need to be air sealed



AFTER

✓ Depending on the size of the gap, one-part spray foam or a combination of infill material and foam or caulk can be used

TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Drill](#)
- [Spray Foam Gun](#)
- [Caulk Gun](#)

MATERIALS

- [One-Part Spray Foam](#)
- [Two-Part Spray Foam](#)
- [Caulk](#)
- [Extruded Polystyrene \(XPS\)](#)
- [Mechanical Fasteners](#)

PPE



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13-2 AIR SEAL LARGE PENETRATIONS IN A SUBFLOOR



- 1.** One-part spray foam expands to fill large holes, but needs support for holes over 5 inches



- 2.** For larger holes, rigid infill material is needed



- 3.** Cut rigid infill with attention to locations of pipes and electrical



- 4.** Secure rigid infill in place and seal smaller gaps around infill with appropriate materials



- 5.** Use appropriate materials for high-temperature locations, such as around flues and chimneys

NOTES

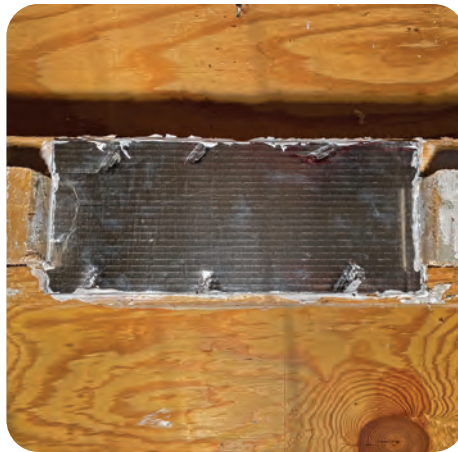
13-3 AIR SEAL BALLOON FRAMING AT SUBFLOOR

Aligns with SWS 3.0101.1, 3.0102.4, 3.0104.1



BEFORE

✗ Balloon-framed walls have an open cavity that runs from the basement to the attic, allowing for large amounts of air flow via stack effect



AFTER

✓ Securely sealing off these cavities prevents air movement, as well as providing a barrier to hold in insulation and providing fire blocking

TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Spray Foam Gun
- Caulk Gun
- Chip Brush

MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Gypsum Board
- Lumber
- Mechanical Fasteners
- 1-Part Spray Foam
- 2-Part Spray Foam
- Caulk
- Mastic

PPE



13-3 AIR SEAL BALLOON FRAMING AT SUBFLOOR



1. Measure opening



2. Cut blocking material to fit



3. Seal all edges with caulk, foam or mastic

NOTES

Spray foam will not be used in spaces that will be exposed to habitable living space.

14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE

Aligns with SWS [4.0301.1](#), [4.0301.6](#), [4.0302.1](#)



BEFORE

- ✗ Uninsulated, unconditioned spaces drive down the energy efficiency of HVAC systems



AFTER

FINAL CHECKLIST

- ✓ Vapor retarder faces warm side of floor
- ✓ Consistent cover across subfloor

TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Drill](#)

MATERIALS

- [Kraft-Faced Fiberglass Batts](#)
- [Strapping](#)
- [Netting](#)
- [Rigid Barrier Such as Extruded Polystyrene \(XPS\)](#)
- [Mechanical Fasteners](#)

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE



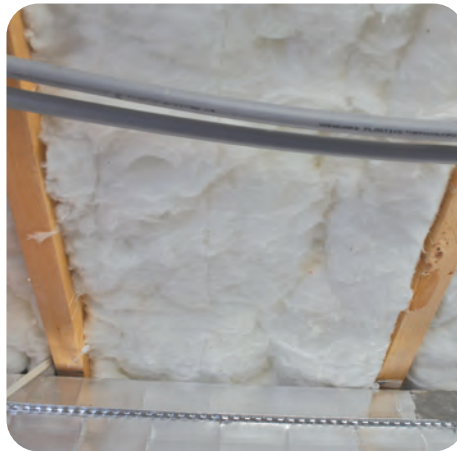
1. Ensure air sealing is complete



2. Insulation R-value matches work order



3. Batt vapor retarder faces warm side of floor



4. Batts installed with no gaps

NOTES

14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE



- 5.** Batts are in good contact with subfloor



- 6.** Batts held in place with physical fasteners, with minimal compression



- 7.** In areas where exposure to outside elements or vermin may be a concern, such as cantilevered or exposed floors, a rigid barrier is an extra layer of protection

NOTES

14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE

Aligns with SWS [4.0301.2](#), [4.0301.3](#), [4.0301.4](#), [4.0302.2](#), [4.0302.3](#)

BEFORE YOU BEGIN



Uninsulated, unconditioned spaces drive down the energy efficiency of HVAC systems

Description /Comment

Floor Insulation - Loose-fill + Rigid Barrier - R-19

Floor Insulation - Loose-fill + Rigid Barrier - R-19

Floor Insulation - Loose-fill + Rigid Barrier - R-19

- ✓ Review work order to verify if dense-pack or loose fill is required. Netting a subfloor will mean loose fill, but a rigid barrier can mean either.

TOOLS

- Measuring Tape
- Utility Knife
- Scissors
- Caulk Gun
- Insulation Machine
- Pressure Gauge
- Hole Saw

MATERIALS

- Netting
- Rigid Barrier Such as Extruded Polystyrene (XPS)
- Staples
- Mechanical Fasteners
- Caulk
- Cellulose or Fiberglass Loose Insulation

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



- 1.** Verify all air sealing and prep work is complete



- 2.** Attach rigid barrier to cover entire cavity



- 3.** Seal seams between sheets of rigid material to prevent air movement and insulation leakage



- 4.** Cut an access hole into each cavity of the floor, large enough for fill tube



- 5.** Use appropriate fill tube to correspond with work order requirements



- 6.** Fill cavity completely to density required by work order

14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



- 7.** Plug access hole either with original material cut out or appropriate replacement



- 8.** Seal around plug to keep it secure and air tight



- 9.** For work orders that require netting, secure a smooth layer of netting across the bottom of floor joists

NOTES



- 10.** Keep staples close together

14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



11. Cover the entire cavity to ensure continuous insulation coverage and prevent insulation from blowing out the ends



12. Cut access hole for fill tube



13. Loose fill netting to required density



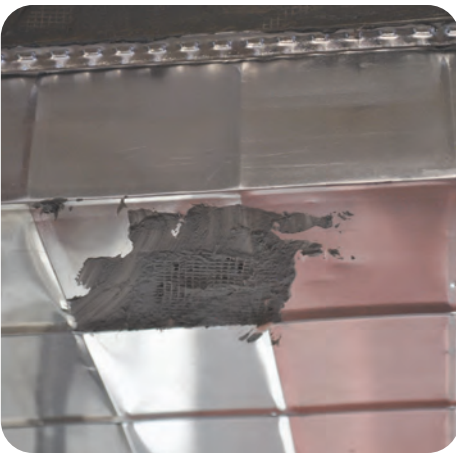
14. Ensure insulation coverage is even and continuous throughout floor cavities

NOTES

15-1 INSULATE A MANUFACTURED HOME BELLY

Aligns with SWS 4.0302.9, 4.0302.1, (3.0102.5, 3.0102.6, 3.0102.7)

BEFORE YOU BEGIN



CHECKLIST

- ✓ Air and duct sealing complete
- ✓ Electrical/plumbing issues fixed
- ✓ Belly board repaired/replaced

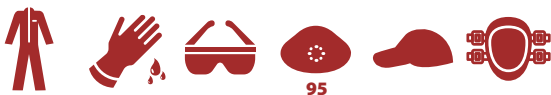
TOOLS

- [Measuring Tape](#)
- [Utility Knife](#)
- [Drill](#)
- [Insulation Machine](#)
- [Pressure Gauge](#)
- [Saw](#)

MATERIALS

- [Belly Wrap](#)
- [Belly Board](#)
- [Caulk](#)
- [Mechanical Fasteners](#)
- [Mastic](#)
- [Spray Foam](#)
- [Extruded Polystyrene \(XPS\)](#)

PPE



95

15-1 INSULATE A MANUFACTURED HOME BELLY



1. Remove old insulation and make repairs as needed



2. Attach new belly wrap



3. Seal seams of belly wrap

NOTES



4. Cut access holes to ensure entire cavity will receive continuous and consistent insulation

15-1 INSULATE A MANUFACTURED HOME BELLY



5. Fill entire belly cavity to prescribed R-value



6. Apply waterproof, permanent adhesive to patch for belly wrap, with patch sized at least 3 inches larger than hole in barrier



7. Stitch staple every 2" to ensure permanent adhesion

NOTES

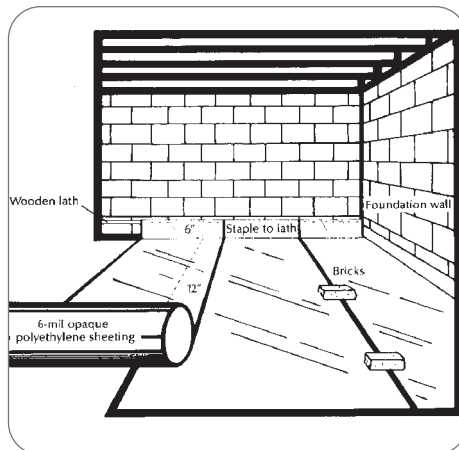
16-1 INSTALL A CRAWLSPACE VAPOR RETARDER

Aligns with SWS 2.0202.1, 2.0202.2, 2.0202.3, (3.0104.1)



BEFORE

- ✗ Moisture and resultant mold issues in crawlspaces can cause extensive damage to floor assemblies and foundations



AFTER

- ✓ A well-installed vapor retarder helps to minimize ground moisture vapor and soil gas, such as radon

TOOLS

- Utility Knife
- Measuring Tape
- Caulk Gun

MATERIALS

- 6 Mil Plastic Sheetting
- Durable Adhesive Tape
- Furring Strips
- Mechanical Fasteners
- Ballast
- Sealant

PPE



95

16-1 INSTALL A CRAWLSPACE VAPOR RETARDER



1. Clear out storage and debris



2. Select appropriate materials



3. Spread out plastic as flat as possible

NOTES



4. Extend plastic a minimum of 6 inches up walls, piers and columns

16-1 INSTALL A CRAWLSPACE VAPOR RETARDER



5. Use a minimum 12 inch reverse shingle overlap and tape seams



6. Plastic needs to be fastened in durable way: e.g. tape, sealant, screws



7. Use ballast to hold down vapor retarder

NOTES

16-2 REPAIR AN EXISTING CRAWLSPACE VAPOR RETARDER

Aligns with SWS 2.0202.1, 2.0202.2, 2.0202.3, (3.0104.1)



BEFORE

✗ Improperly installed and damaged vapor retarders do not prevent moisture and resultant mold issues in crawlspace



AFTER

✓ A well-installed vapor retarder helps to minimize ground moisture vapor and soil gas, such as radon

TOOLS

- Utility Knife
- Measuring Tape
- Caulk Gun

MATERIALS

- 6-Mil Plastic Sheetting
- Durable Adhesive Tape
- Furring Strips
- Mechanical Fasteners
- Ballast
- Sealant

PPE



16-2 REPAIR AN EXISTING CRAWLSPACE VAPOR RETARDER



1. When repairing along the ground, ensure seams overlap uphill in a reverse shingle pattern



2. Overlap seams by at least 12 inches



3. Spread out plastic as flat as possible



4. Plastic needs to be fastened in durable way: e.g. tape, sealant



5. Ensure plastic extends a minimum of 6 inches up walls, piers and columns and is securely attached

NOTES

Given the climate of LA, an air and vapor barrier that covers the exposed crawlspace floor will be accessed on single family homes with crawlspaces >36" average height to ground, no insect infestation, & correctable moisture issues.

17-1 VENT A CLOTHES DRYER

Aligns with SWS 6.0202.1, (6.0101.1, 6.0101.2)



BEFORE

- ✗ Dryer vents with long bumpy runs create a fire hazard



AFTER

- ✓ When properly vented, dryers run more efficiently, are safer, and last longer

TOOLS

- Metal Snips or Grinder
- Flathead Screwdriver
- Utility Knife

MATERIALS

- 28-Gauge Rigid or Semi-Rigid Metal Ducting
- Worm-Drive Clamps
- Backdraft Damper
- Duct Insulation
- Foil Tape

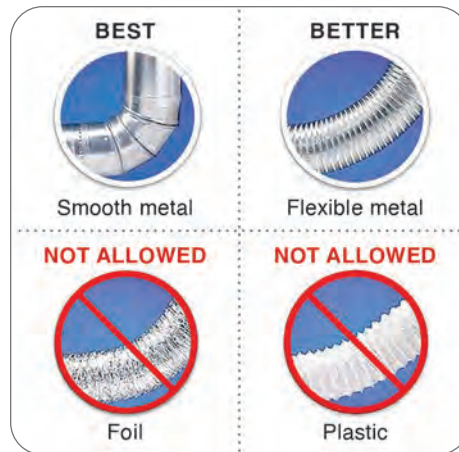
PPE



17-1 VENT A CLOTHES DRYER



1. Keep duct run as short as possible to prevent backup of lint



2. Transition duct material is metal rigid or flexible duct must be labeled UL 2158A and no more than 8 feet in length without any joints, and shall not extend beyond the room in which the appliance is located



3. Correct fasteners are used (no screws penetrating into duct)



4. Duct terminates to outside, at a downward slope when possible

NOTES

17-1 VENT A CLOTHES DRYER



5. Termination has backdraft damper and no cage



6. Duct in unconditioned space is insulated



7. If duct run must exceed 35 feet, install an exhaust power ventilator

NOTES

18-1 INSTALL EXHAUST FAN FLEX DUCT (BATH FAN ONLY)

Aligns with SWS [6.0101.1](#), [6.0101.2](#), [6.0201.1](#)



BEFORE

- ✗ Exhausting moisture from bath fans into the attic or crawlspace can cause mold and rot in building materials



AFTER

- ✓ Bath fans must exhaust to the exterior of the home

TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner
- Drill

MATERIALS

- Flex Ducting with R-8 Insulation (unless ducting will be buried in insulation)
- Zip Ties
- Support Strapping
- Mechanical Fasteners

PPE



* if going in attic

18-1 INSTALL EXHAUST FAN FLEX DUCT (BATH FAN ONLY)



1. Ensure proper connection of duct to bath fan



2. Ensure flex ducting runs smoothly with no kinks or u-turns



3. Create the shortest run possible to an exterior termination and provide adequate support as needed without compressing the duct

NOTES

18-2 INSTALL A HARD-DUCTED EXHAUST VENT

Aligns with SWS [6.0101.1](#), [6.0101.2](#), [6.0201.1](#), [6.0201.2](#)



BEFORE

- ✗ Kitchens and bathrooms must be ventilated to control moisture, vapor, and combustion gases

TOOLS

- Measuring Tape
- Hole Saw
- Drill
- Caulk Gun

AFTER

KITCHEN CHECKLIST

- ✓ Located within 5 feet of primary cooking surface
- ✓ At least 100 cfm but not more than 3 sones
- ✓ Efficacy of 2.8 cfm/watt or more

BATHROOM CHECKLIST

- ✓ Located in center of room
- ✓ At least 50 cfm but not more than 2 sones
- ✓ Efficacy of 4 cfm/watt or more

MATERIALS

- Mastic
- Brush
- Foil Tape
- Duct Insulation
- 28-Gauge Ducting
- Vent Termination
- Caulk

PPE



* if going in attic **weather dependent if going in attic

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

18-2 INSTALL A HARD-DUCTED EXHAUST VENT



- 1.** Fasten rigid duct using three equally spaced screws



- 2.** Keep duct run as short as possible with few turns, and run to exterior – either via roof or sidewall



- 3.** Seal all joints with mesh and mastic or foil tape

NOTES

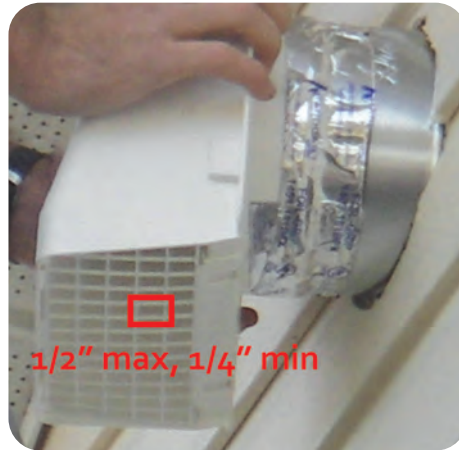


- 4.** Completely seal joints

18-2 INSTALL A HARD-DUCTED EXHAUST VENT



- 5.** Locate exterior vent based on duct run and size hole less than 1/2 inch larger than duct



- 6.** Chose appropriate exterior termination to match size of duct while minimizing water intrusion and pest infestation. Seal around exterior termination as needed



- 7.** Ducting that runs through unconditioned space will be insulated to R-8

NOTES

19-1 SEAL DUCTS WITH MASTIC

Aligns with SWS 5.0106.1, 6.0101.2, 6.0101.3, (5.0105.1, 5.0105.2, 5.0105.3)



CHECKLIST

- ✓ Ensure ducts are properly connected
- ✓ Ensure ducts are properly supported

TOOLS

- Drill
- Zip Tie Tensioner
- Caulk Gun

MATERIALS

- | | |
|---------------------------|---|
| · Mastic | · Duct or Electrical Tape (for temporary use) |
| · Fiberglass Mesh Tape | · Flexible Caulking |
| · Chip Brush | · Butyl Tape |
| · Mechanical Fasteners | |
| · 26-Gauge Metal Sheeting | |

NOTES

Mastic alone can be used for gaps <1/8-inch, when gap is located more than 10 inches from air handler and static pressure is less than 1 iwc.

PPE

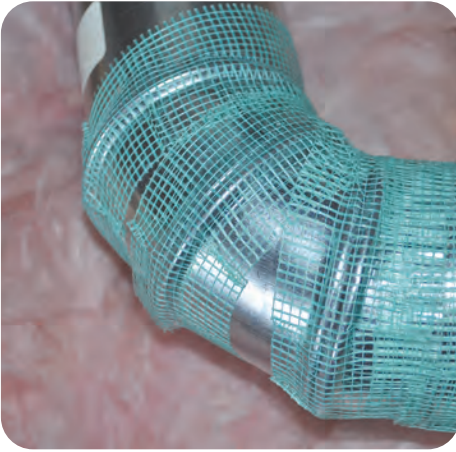


* location dependent **weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

19-1 SEAL DUCTS WITH MASTIC

**METHOD A - FOR SMALL GAPS (LESS THAN 1/4 INCH)
INCLUDING ALL JOINTS, SEAMS, AND CRACKS IN DUCT SYSTEM**



A-1. Apply fiberglass mesh tape over all gaps, seams, joints, etc.



A-2. Apply mastic over all mesh tape and all gaps, seams, joints, etc.

NOTES

19-1 SEAL DUCTS WITH MASTIC

**METHOD B - FOR MEDIUM GAPS (1/4-3/4 INCH)
SUCH AS MINOR HOLES AND PENETRATIONS IN DUCT SYSTEM**



B-1. Small holes and penetrations require one additional step



B-2. Apply temporary tape as a backer to hold mastic



B-3. Apply mastic over the tape



B-4. Push fiberglass mesh into the mastic



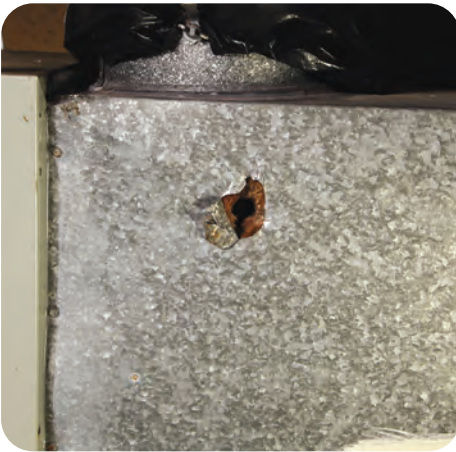
B-5. Apply additional mastic over mesh and tape, extending at least 1 inch past edges of tape in all directions

NOTES

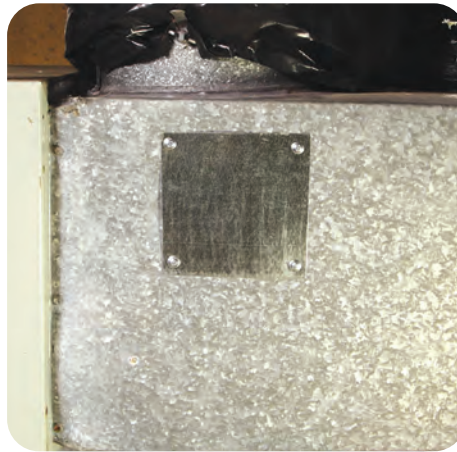
Tools and materials listed are only recommendations and may not include everything needed to complete the job.

19-1 SEAL DUCTS WITH MASTIC

METHOD C - FOR LARGER GAPS OR HOLES (OVER 3/4 INCH)



C-1. Larger holes require a different process



C-2. Cut patch that will extend over entire gap or hole and affix with mechanical fasteners



C-3. Apply mastic over edges and fasteners of patch and push fiberglass mesh into it



C-4. Apply additional mastic over mesh, extending at least 1 inch past tape and seam in all directions

NOTES

19-1 SEAL DUCTS WITH MASTIC

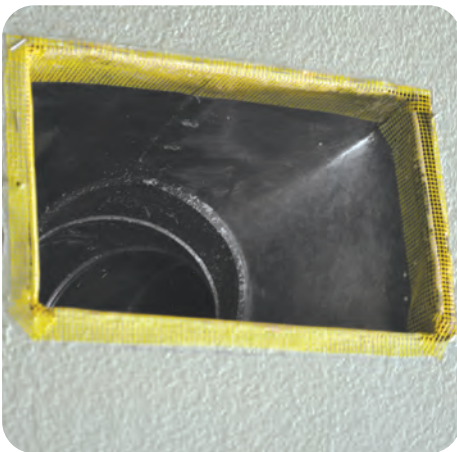
METHOD D - FOR CONNECTIONS BETWEEN DUCT BOOT AND SURFACE



D-1. Often, holes for duct boots are cut too large and leave gaps around the boot as a path for air leakage



D-2. Clean the area around the duct boot to allow for better adhesion of fiberglass mesh tape



D-3. Apply fiberglass mesh tape bridging from duct boot interior to surface, taking care not to extend past what will be covered by register



D-4. Apply mastic over mesh tape and allow to dry completely before reinstalling register

NOTES

19-1 SEAL DUCTS WITH MASTIC

METHOD E - AT THE AIR HANDLER



E-1. Ensure that filter slot cover is removable so that occupant can change filter as needed, but does not allow for bypass air around air filter



E-2. Seal unnecessary holes in air handler cabinet with butyl tape

NOTES

20-1 INSULATE HARD PIPE DUCTS

Aligns with SWS 5.0107.1, 5.0105.2, (6.0202.1)



TOOLS

- Measuring Tape
- Utility Knife

BEFORE YOU BEGIN

VERIFY DUCTS ARE:

- ✓ Connected properly
- ✓ Supported properly
- ✓ Air-sealed properly

AFTER

Well-supported and uniformly-insulated ducts perform at higher efficiency

MATERIALS

- Duct Insulation (min R-8) with Exterior Vapor Retarder
- UL-181 Approved Tape
- Twine
- Zip Ties

PPE



* location dependent **weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

20-1 INSULATE HARD PIPE DUCTS



- 1.** Layer insulation around duct, fitting between duct and construction members as necessary and able



- 2.** Tape joints to secure insulation in place



- 3.** Insulation will not be compressed



- 4.** Tape around circumference of duct at regular intervals



- 5.** Twine or zip ties can also be used to offer additional support for insulation – but need not to cause compression on the insulation

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

20-2 INSULATE FLEX DUCTS

Aligns with SWS 5.0107.1, 5.0105.2



TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

BEFORE YOU BEGIN

VERIFY DUCTS ARE:

- ✓ Connected properly
- ✓ Supported properly
- ✓ Air-sealed properly

AFTER

Ducts in unconditioned spaces require a minimum R-8 insulation. If exposed to the exterior, R-12.

MATERIALS

- Duct Insulation (min R-8) with Exterior Vapor Retarder
- UL-181 Approved Tape
- Twine
- Zip Ties

PPE



* location dependent **weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

20-2 INSULATE FLEX DUCTS



1. Secure duct liner to hard connections with zip tie and tensioner tool



2. Pull insulation over hard connections as needed



3. Secure vapor retarder layer at boots



4. Seal new joints

NOTES

20-3 INSULATE SUPPLY BOOTS

Aligns with SWS 5.0107.1, 5.0107.2



X Exposed duct boots are a prime location for energy loss



BEFORE YOU BEGIN

Ensure ducts are:

- ✓ Properly connected
- ✓ Properly supported
- ✓ Properly air-sealed

TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

MATERIALS

- R-8 Minimum Flex Duct insulation
- Duct Insulation with Vapor Retarder
- Water Heater Blanket with Vapor Retarder
- Zip Ties
- Twine
- Spray Adhesive
- Mastic
- UL-181 Approved Fiberglass Mesh Tape

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

20-3 INSULATE SUPPLY BOOTS



1. Insulate all exposed metal of the boot



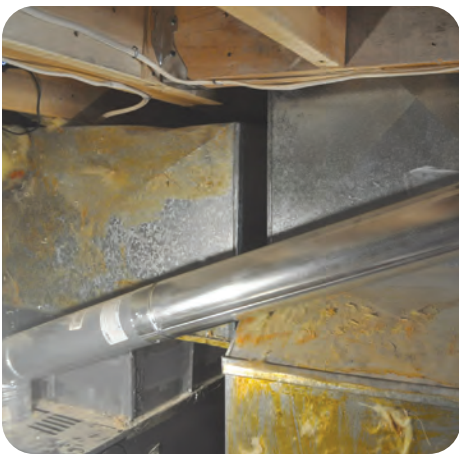
2. Ensure a complete vapor barrier by sealing all seams with mastic

NOTES

- R-8 minimum for ducts in unconditioned spaces.
- R-12 minimum for ducts exposed to outside elements.

20-4 INSULATE PLENUM

Aligns with SWS 5.0107.1



BEFORE

- ✗ Return and supply plenums left uninsulated with contact to unconditioned spaces allow for energy loss



AFTER

FINAL CHECKLIST

- ✓ Ducts are connected properly
- ✓ Ducts are supported properly
- ✓ Ducts are air-sealed properly

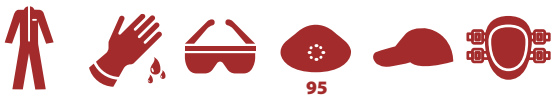
TOOLS

- Measuring Tape
- Utility Knife

MATERIALS

- R-8 Minimum Duct Insulation
- Spray Adhesive
- Twine
- Mechanical Fasteners
- Extruded Polystyrene
- Gypsum Board
- Mastic
- UL-181 Approved Mesh Tape
- Butyl Tape

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

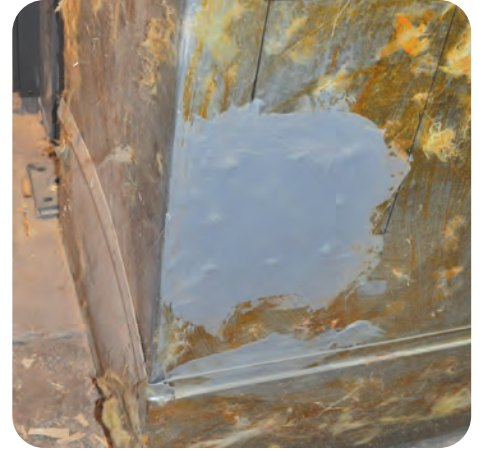
20-4 INSULATE PLENUM



- 1.** Cover any unnecessary holes in the air handler cabinet



- 2.** Check return cavities inside building envelope to ensure they are sealed off from unconditioned spaces



- 3.** Patch holes in ducts and plenum with appropriate materials (see 19-1 Seal Ducts with Mastic)

NOTES

Expanded Polystyrene (EPS) is not appropriate for use in high-temperature areas -- particularly inside framed return platforms.



- 4.** Prepare plenum by removing any residue from old insulation

20-4 INSULATE PLENUM



- 5.** Measure insulation to take maximum advantage of large sheets of duct insulation



- 6.** Cut to size for area to be covered. Insulate all exposed metal of the plenum

NOTES



- 7.** To ensure a complete vapor barrier, trim insulation from vapor barrier to create overlap flap for seams, or tape seams w/ UL-181 Approved tape



- 8.** Ensure clean surface for adhesion at overlap seam



- 9.** Spray adhesive over area where piece will be installed

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

20-4 INSULATE PLENUM



- 10.** Ensure smooth and unrippled adhesion of insulation to metal of plenum



- 11.** Spray adhesive along vapor retarder at seam to seal closed



- 12.** Ensure overlapping flap securely adhered to the lower layer to maintain complete vapor barrier, or tape seams with UL-181 Approved tape



- 13.** Support insulation to prevent movement over time, securing in place without puncturing vapor retarder

NOTES

21-1 WINDOW INSTALLATION

Aligns with SWS 3.0201.9



BEFORE

✗ Single pane aluminum-frame windows offer little to no thermal break from outdoors



AFTER

FINAL CHECKLIST

- ✓ Window opens and closes properly
- ✓ All exterior edges are air-sealed
- ✓ Water will flow away from window

NOTES

Check file for age of house and complete any required lead testing before work begins.

TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Spray Foam Gun
- Vacuum

MATERIALS

- Plastic Sheeting
- Shims
- Flashing Tape
- Mechanical Fasteners
- Backer Rod
- Spray Foam

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

21-1 WINDOW INSTALLATION



1. Measure window to be replaced



2. Remove existing window



3. Clean up sash or jam and repair any issues



4. Replace flashing as needed



5. Dry fit window



6. Level the window using shims and secure with mechanical fasteners

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

21-1 WINDOW INSTALLATION



7. Ensure window is operational



8. Caulk all exterior edges



9. Insulate and seal rough opening with backer rod and/or spray foam



10. Replace trim

NOTES

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

21-2 DOOR INSTALLATION

Aligns with SWS 3.0202.2



BEFORE

X In rare cases, doors are too damaged to be retrofitted and must be replaced



AFTER

FINAL CHECKLIST

- ✓ Weatherstrip and door bottom installed
- ✓ Door opens and closes properly
- ✓ All exterior trim is caulked
- ✓ Water will flow away from the door

TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Level
- Caulk Gun
- Spray Foam Gun
- Jamb Saw

MATERIALS

- Lumber
- Shims
- Mechanical Fasteners
- Adhesive
- Spray Foam
- Caulk
- Insulation
- Weatherstrip
- Door Bottom
- Lock set

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

21-2 DOOR INSTALLATION



- 1.** Remove old door and clear away debris



- 2.** Measure opening and ensure that the door on location is the proper size



- 3.** Prepare opening by ensuring that jacks are plumb and threshold is level



- 4.** Frame in and adjust opening as necessary to accommodate new door



- 5.** Attach flashing, if necessary, to protect any new materials from water intrusion



- 6.** Using shims, locate door in frame, adjusting for level and plumb, and attach securely

21-2 DOOR INSTALLATION



- 7.** Ensure door is fully operational and lock set is aligned



- 8.** Insulate gaps between door jamb and frame



- 9.** Seal rough opening, to prevent both air and water intrusion



- 10.** Replace trim



- 11.** Seal along threshold, ensuring water will flow away from door

NOTES

Check file for age of house and complete any required lead testing before work begins.

22-1 WINDOW GLASS REPLACEMENT

Aligns with SWS 3.0201.1, 3.0201.4



BEFORE

✗ Broken, cracked or missing glass breaks the pressure and thermal boundary



AFTER

✓ Newly installed glass is sealed to prevent air and water infiltration

NOTES

Check file for age of house and complete any required lead testing before work begins.

PPE



TOOLS

- Heavy Work Gloves
- Glass Cutter
- Scraping Tool

MATERIALS

- Cleaning Solution
- New Window Pane
- Silicone Caulk
- Window Glazing
- Tape

22-1 WINDOW GLASS REPLACEMENT



1. Remove all broken glass



2. Clean all debris, caulk, etc., from sash



3. Measure rough opening for pane, size pane 1/8-3/16 inches less than RO

NOTES



4. Run interior bead of caulk

22-1 WINDOW GLASS REPLACEMENT



5. Install new glass, using tempered where code requires, that meets or exceeds previous glazing



6. Hold new pane with tape or stops



7. Caulk all edges

NOTES

23-1 INSULATE AN ELECTRIC DOMESTIC WATER HEATER

Aligns with SWS 7.0301.2



TOOLS

• Utility Knife

BEFORE YOU BEGIN

Check data plate on water heater to find existing insulation level (if any) and verify additional insulation is not prohibited

AFTER

✓ A properly insulated water heater safely reduces standby losses

MATERIALS

• Water Heater Insulation Blanket

• Foil Tape

• Tie Strap

• Wire

• Twine

PPE



23-1 INSULATE AN ELECTRIC DOMESTIC WATER HEATER



1. Insulate tank with minimum R-10 or better



2. Ensure a continuous vapor barrier with no gaps



3. Do not obstruct temperature and pressure relief valve (T&P)



4. Tape all seams and edges airtight



5. Cut flaps at access plates, tape them shut and then label from the exterior



6. Secure seams with tie strap, wire or twine and minimal compression

NOTES

23-2 INSULATE A GAS DOMESTIC WATER HEATER

Aligns with SWS 7.0301.2



TOOLS

• Utility Knife

BEFORE YOU BEGIN

Check data plate on water heater to find existing insulation level (if any) and verify additional insulation is not prohibited

AFTER

✓ A properly insulated water heater safely reduces standby losses

MATERIALS

• Water Heater Insulation Blanket

• Foil Tape

• Tie Strap

• Wire

• Twine

PPE



95

23-2 INSULATE A GAS DOMESTIC WATER HEATER



1. Insulate tank with minimum R-10 or better



2. Ensure a continuous vapor barrier with no gaps



3. Maintain a minimum clearance of 6" or as required by manufacturer

NOTES



4. Do not obstruct burner access plate or combustion air intake

23-2 INSULATE A GAS DOMESTIC WATER HEATER



- 5.** Do not obstruct temperature and pressure relief valve (T&P)



- 6.** Tape all seams and edges airtight



- 7.** Cut flaps at access plates, tape them shut and then label from the exterior



- 8.** Secure seams with tie strap, wire or twine and minimal compression

NOTES

23-3 INSULATE DOMESTIC HOT WATER (DHW) PIPES

Aligns with SWS 7.0301.1



Insulate pipes to a minimum R-3 at least 6 feet from DHW on both hot and cold lines



Insulation should be continuous with no gaps, corners mitered and secured

TOOLS

- Utility Knife
- Measuring Tape

MATERIALS

- Pipe Insulation
- Tape or Tie Straps

PPE



23-3 INSULATE DOMESTIC HOT WATER (DHW) PIPES



Keep insulation back at least 6 inches from draft diverter and single wall pipe



Do not rely on manufactured adhesive seam seal to hold closed



Secure seams with tape



When path is partially obstructed or curved, shape insulation to the location to eliminate gaps

NOTES

24-1 INSTALL A LOW-FLOW SHOWERHEAD

Aligns with SWS 7.0201.1



BEFORE

✗ Higher flow showerheads waste water and cause water heaters to run more than necessary



AFTER

✓ Low-flow showerheads must be 2.5 gallon per minute (gpm) or less flow rate, to reduce heating load and encourage lower water use.

TOOLS

- Adjustable Wrench
- Pipe Wrench
- Channel Locks
- Buffer Material
- Rag
- Toothbrush/Wire brush

MATERIALS

- Thread Tape
- New Showerhead

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

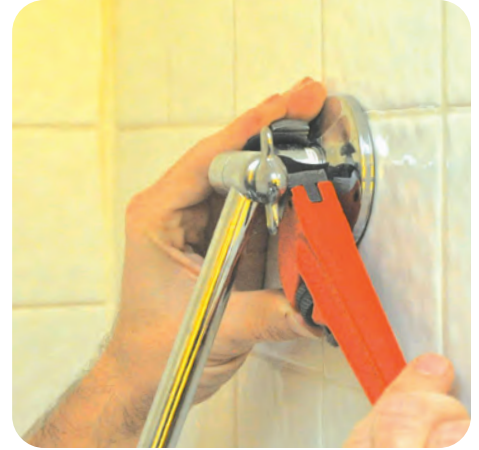
24-1 INSTALL A LOW-FLOW SHOWERHEAD



1. Carefully remove old showerhead with adjustable wrench, taking care not to loosen shower arm



2. If old showerhead does not have flat sides at connection, wrap with buffer material, such as a piece of rubber



3. Then use pipe wrench or channel locks to loosen connection at shower arm



4. Clean threads of shower arm well to remove old residue



5. Wrap new thread tape around threads



6. Install new showerhead according to occupant needs, such as hand-held, shutoff or swivel

24-1 INSTALL A LOW-FLOW SHOWERHEAD



7. Ensure that connections will not leak while preventing damage by using buffer material



8. Use thread tape at all connections



9. Verify proper water flow and that there are no leaks

NOTES

24-2 INSTALL A LOW-FLOW FAUCET AERATOR

Aligns with SWS 7.0201.1



BEFORE

- ✗ Faucets without aerators produce excess flow and old aerators can impinge flow or cause leakage



AFTER

- ✓ Low-flow faucet aerators limit flow to 2.2 gpm or less and reduce heating load by encouraging lower water use

TOOLS

- Adjustable Wrench/Aerator Wrenches
- Soft Rag

MATERIALS

- Thread Tape
- WaterSense Aerator

PPE



Tools and materials listed are only recommendations and may not include everything needed to complete the job.

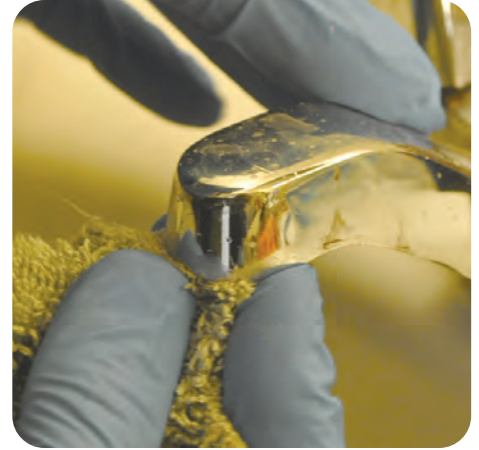
24-2 INSTALL A LOW-FLOW FAUCET AERATOR



- 1.** Using adjustable wrench or aerator wrench, gently remove old aerator, taking care not to damage faucet



- 2.** Once loose, continue removal by hand



- 3.** Clean threads of the faucet with a soft rag to remove any debris



- 4.** Verify size and type of aerator will work with faucet



- 5.** Wrap thread tape around new aerator if male, or faucet threads if it takes a female aerator



- 6.** Carefully install new aerator, ensuring any necessary rubber washers are in place and taking care not to cross-thread

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

24-2 INSTALL A LOW-FLOW FAUCET AERATOR



- 7.** Do not overtighten aerator
- 8.** Run water through new aerator to verify it is not cross-threaded and no water is leaking around sides
- 9.** Remove old aerator from property and permanently dispose of it

NOTES

For kitchen sinks, 1.0-1.5 gpm save water without affecting performance. For lavatory sinks, as low as 0.5 gpm is adequate.

25-1 INSTALL ROOF VENT

Aligns with SWS 6.0101.2, 6.0201.1, 6.0201.2, 4.0188.2



BEFORE

✗ Kitchens, bathrooms, and attics all have requirements for ventilation to the exterior, as well as dryer and combustion exhaust venting



AFTER

✓ A properly installed vent preserves the integrity of the roof

TOOLS

- Measuring Tape
- Drill
- Hole Saw
- Caulk Gun
- Utility Knife
- Mastic Brush
- Reciprocating Saw

MATERIALS

- Vent with Collar
- Caulk
- Mechanical Fasteners
- Joint Tape
- Mastic
- UL-181 AP Listed Tape

PPE



* if going in attic **location dependent ***weather dependent ****if using power tools

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

25-1 INSTALL ROOF VENT



1. Determine the appropriate vent dependent on its use – attic ventilation, kitchen hood, bath fan, dryer exhaust (these should ideally be lower), or combustion exhaust



2. Locate ideal hole location from attic side of roof deck and drill center hole



3. Mark out size and location of hole on roof deck, verifying size of termination collar



NOTES

25-1 INSTALL ROOF VENT



- 4.** From roof side, cut hole slightly larger than termination collar. If shingle roof, cut just below one layer of shingles in order to preserve overlap



- 5.** Run sealant around perimeter of vent and tuck under any surrounding uphill shingles. Seal uphill shingles over vent



- 6.** Collar should extend down through roof into attic



- 7.** Slide vent ducting to collar, sized to match the duct diameter, and attach with mechanical fasteners



- 8.** Seal duct joints with mesh and mastic or UL-181 AP listed tape to complete vent installation. Insulate as required

25-2 LOCATE AN EXTERIOR TERMINATION

Aligns with SWS 6.0101.2

CHECKLIST

- ✓ Locate all exhaust terminations to the outside – not attics and crawlspaces – and:



- ✓ At least 3 feet from the property line



- ✓ At least 3 feet from all operable openings



- ✓ At least 10 feet from a mechanical intake



- ✓ If near soffit, no open soffit venting for at least 6 feet on each side

NOTES

See these Job Aids for PPE for appropriate termination installations

17-1 Vent a Clothes Dryer

18-1 Install Exhaust Fan Flex Duct (Bath Fan Only)

18-2 Install a Hard-Ducted Exhaust Vent

25-1 Install Roof Vent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

A-1 Index of Standard Work Specifications Referenced in Field Guide:

**Note: Inclusion on this list does not imply that every Specification within the cited Detail is addressed in the Field Guide. Job Aids in parentheses () presume referenced SWS has been followed.

2025 SWS	Detail Title	Job Aids
<u>2.0101.1</u>	Hardwired (interconnected) Smoke Alarms	<u>A-2</u>
<u>2.0101.2</u>	Battery-Operated Smoke Alarms	<u>A-2</u>
<u>2.0102.1</u>	CO Detection and Warning Equipment	<u>A-2</u>
<u>2.0103.1</u>	Temperature and Pressure Relief Valve	<u>A-4, A-6</u>
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Useful Acronyms in this Guide:

ASHRAE: American Society of Heating, Refrigerating and Air-Conditioning Engineers, <https://www.ashrae.org>

EPS: Expanded Polystyrene – lightweight insulation board composed of foam beads, will absorb water

gpm: Gallons per Minute, measurement of water flow at a fixture

LED: Light-Emitting Diode, increasingly cost-effective and efficient lighting technology

IESNA: Illuminating Engineering Society of North America, <https://www.ies.org>

NECA: National Electrical Contractors Association, <https://www.necanet.org/>

NEMA: National Electrical Manufacturers Association, <https://www.nema.org/Standards>

NFPA: National Fire Protection Association, <https://www.nfpa.org>

OSB: Oriented Strand Board, wood by-product pressed into sheets, similar to particle board but with larger pieces compressed together with adhesives

SWS: Standard Work Specification, <https://sws.nrel.gov>

UL: Underwriters Laboratories, <https://ul.org>

XPS: Extruded Polystyrene – lightweight insulation board characterized by smooth uniform foam appearance, often in pastel colors indicating manufacturer

A-2 Safety Measures

Smoke Alarm Installation

Aligns with [2.0101.1](#), [2.0101.2](#), NFPA 72

Smoke alarms, either battery-operated or hardwired (interconnected), will be listed and labeled in accordance with UL 217

Battery-operated smoke alarms will have sealed, non-replaceable 10-year batteries

Smoke alarms, either battery-operated or hardwired (interconnected), will be installed in the locations required by Authority Having Jurisdiction

NFPA 72 states that smoke alarms will be installed:

- Inside each bedroom
- Outside each sleeping area
- On every level of the home, including the basement
 - If a level does not have a bedroom, install in the living room or near the stairway to the upper level, or both locations
 - In the basement, install on the ceiling at the bottom of the stairs leading to the next level
- On walls at a height not more than 12 inches away from the ceiling (to the top of the alarm) or on the ceiling
- At least 10 feet from any cooking appliance
- Away from windows, doors, or ducts where drafts might interfere with their operation
- For pitched ceilings, install alarm within 3 feet of the peak, but not in the apex (within four inches of the peak)

Install smoke alarms in accordance with the manufacturer's instructions

Provide occupants the manufacturer's written instructions

Carbon Monoxide (CO) Detection and Warning Equipment

Aligns with [2.0102.1](#), NFPA 72

Select CO alarms that are listed and labeled in accordance with UL 2034, or approved by the authority having jurisdiction, have a minimum of 10-year manufacturer's warranty and contain internal, non-replaceable batteries

Install CO alarms in the locations required by the Authority Having Jurisdiction

NFPA 72 states that carbon monoxide alarms will be installed:

- In each sleeping area, within 10 feet of each bedroom door
- On every level of the home, including the basement
- More than 15 feet from heating or cooking appliances
- NOT in or near very humid areas, such as bathrooms

In addition, the International Association of Fire Chiefs recommends installing a CO detector near or over any attached garage.

Install CO alarms in accordance with the manufacturer's instructions, taking note of instructions for placement and height, as this can vary significantly by manufacturer

Provide occupants the manufacturer's written instructions

A-3 Baseload Lighting Measures

FOR ALL BASELOAD LIGHTING MEASURES:

Provide occupants/owners with user's manual, warranty information, installation instructions, and installer contact information

Permanently remove uninstalled equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Permanently decommission old equipment

Lighting Replacement

Aligns with [7.0103.1](#)

Discuss the lighting schedule with the client, which lamps are on the most often or for the longest period of time.

Educate client about incandescent lamp use, including using these lamps as little as possible.

Select replacement lighting that is appropriate for the intended application (e.g., enclosed, dimmable, potential for breakage, indoor vs. outdoor).

LEDs rated 2700-3000 K have similar color to incandescent bulbs.

Provide lighting level quality required for the intended application (e.g., task lighting, hazard lighting, nightlights) and approximate the lumen rating of incandescent lamp being replaced (see chart at right), except in circumstances where Lighting Reduction may be put into place (see [Article below](#)).

All replacement lamps are the highest level of efficiency within a technology (e.g., LED bulbs) and are ENERGY STAR® qualified, equivalent or better, and UL approved.

New fixtures or lamps facilitate upgrade to future lighting technologies

New lamps are rated no more than the rated wattage of fixture.

Install lighting in accordance with manufacturer specifications and applicable code (i.e., [NFPA 70](#), NFPA 101, [NECA/IESNA 500](#))

If applicable, clean lens and reflector before installing new bulb

Install all electrical wiring according to applicable code (i.e., NFPA 70)

LED/Incandescent Lamp Equivalency Chart		
LED	Incandescent	Lumens
6 – 9 W	40 W	450 lm
8 – 12 W	60 W	800 lm
9 – 13 W	75 W	1100 lm
16 – 20 W	100 W	1600 lm
25 – 28 W	150 W	2600 lm

Lighting Reduction

Aligns with [7.0103.2](#), [7.0103.7](#)

Replace or maneuver window coverings (e.g., blinds, shades, movable insulation) to maximize useful daylight where appropriate

Follow IESNA protocols for appropriate light levels for certain tasks when designing delamping procedure

Ensure final lighting levels are in accordance with ASHRAE 90.1 or 90.2

Ensure final egress lighting levels are in accordance with NFPA 70 and 101

Ensure that delamping does not impact required egress lighting, as required by ANSI/NFPA 101

De-energize circuit and lock out power before work begins

Remove bulbs or fixtures per plan ensuring that no open connections will remain after work is finished

Terminate all unused electrical connections in appropriate covered junction box per NFPA 70

Seal any penetrations created by removal as per ANSI/NFPA/ICC Fire Code

If removed bulbs or fixtures meet retrofit standards and are operational, store them in a dry location for reuse

Fixture Replacement

Aligns with [7.0103.3](#), [7.0103.4](#), [7.0103.5](#), [7.0103.6](#)

FOR ALL FIXTURE INSTALLATIONS:

De-energize circuit and lock-out power before work begins

Locate and install new fixtures in accordance with appropriate code (e.g., NFPA 101, NFPA 70, NECA/IESNA 500)

Ballast Replacement

Select pulse start, high-efficiency, electronic ballasts that meet the appropriate nationally recognized product standards (ANSI C82.1, ANSI C82.2, UL 924, UL 1029, NEMA) and have a ballast factor of 0.85 or greater

Select ballasts that match the input and output voltage of the existing fixture, that fit within the existing enclosure, and will support the necessary wattage of the bulbs

Install ballasts in accordance with manufacturer specifications

Clean the lens and reflector once installation is complete

Exit Sign Replacement

Select exit signs from the NEMA Premium Exit Sign List and that meet all applicable codes (UL 924, NFPA 70, and/or IBC and IFC, as appropriate)

Signs that include battery-backups that can maintain the total load for a minimum period of 1-1/2 hours and indicate system failure with visual and audible alarm

Signs that are able to be attached to the existing outlet box

Signs that are rated for a maximum of 5 watts per illuminated side

Signs with at least a 1-year warranty

Emergency Lighting Replacement

Select emergency light fixtures that are UL approved for location installed (i.e., indoor, outdoor, wet location)

Emergency light fixture has battery-backup that can maintain the total load for a minimum period of 1-1/2 hours, in accordance with section 700.12 of NFPA 70

Security Lighting

Select security light fixtures that are UL approved for location installed (i.e., indoor, outdoor, wet location)

Security light fixtures provide the required lighting conditions with the lowest possible energy-use, are vandal-proof, are dark-sky approved and are ENERGY STAR® qualified, equivalent or better

Aim light fixtures to minimize light emitted above the horizontal, beyond the perimeter of the property, and not directly into any window of a residence

Clean the lens and reflector once installation is complete

Install both photo and motion sensors and configure to only activate when sun is down and to switch off within 5 minutes if no motion is detected

Lighting Controls

Aligns with [7.0104.1](#), [7.0104.2](#), [7.0104.3](#), [7.0104.4](#), [7.0104.5](#)

FOR ALL CONTROL INSTALLATIONS:

Select controls that are compatible with the existing wiring and lighting fixture, and are UL approved and listed for the installed location

Install control in accordance with NFPA 70 and manufacturer specifications, in a secure location, and in location appropriate enclosure (e.g., weatherproof) or protected from physical damage

Occupancy Sensors

Do not install occupancy sensors in areas accessed for electrical and mechanical maintenance

Set controls to match the intended use of the space (i.e., time off setting not too short or too long)

Stand-Alone Timers

Select timer that has at least 10 hours of battery backup time, has at least two programmable schedules, and has an appropriate manual override

Do not install timers for egress lighting required by NFPA 101

Set timer to turn off exterior fixtures when there is sufficient daylight (civil twilight) or when lighting is no longer needed at night per ASHRAE 90.1 or 90.2

Set timer to turn off interior fixtures when light is no longer needed in the space

Motion Control Sensors

Select sensor that is location- and climate-appropriate (e.g., outdoor weatherproof fixture)

Locate sensor where it will minimize false starts

Set controls of motion sensor based on anticipated occupant usage or security needs

Set control to turn off lighting if no motion is detected for a maximum of 15 minutes

Outdoor Photo Sensors

Select sensor that is UL approved and listed for the installed location (e.g., UL 60730-1) and is location- and climate-appropriate (e.g., outdoor weatherproof fixture)

Select fixture that allows for replacement of photo sensor independently

Position sensor to properly sense natural light, but shielded from artificial light sources (e.g., other outdoor lighting)

Bi-Level Controls

Select control that has an appropriate manual override

Affix permanent labels near the switch location to indicate light level and fixture control

A-4 Additional Measures

FOR ALL AIR SEALING MEASURES:

Aligns with SWS 3.0101.1

Select sealants that are compatible with their intended surfaces and allow for differential expansion and contraction between dissimilar materials

Select pest-resistant materials that adequately support applied load and are permanent air barriers

Select sealants AND materials that, meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers), and, for use inside the pressure boundary, select low volatile organic compound (VOC) sealants that meet independent testing and verification protocols

Remove any material from the sealing area that will prevent full adhesion of the selected sealant

Apply a continuous seal at all seams, crack, joints, edges, penetrations and connections of the backing material while applying sufficient pressure to push sealant into any gaps or cracks and contact any backing or infill material required

Air Seal Tongue and Groove Surfaces

Aligns with SWS 3.0102.3

Install rigid air material barrier material behind tongue and groove surfaces

No sealant may be visible in the living space

Air Seal an Operable Whole-House Fan

Aligns with SWS 3.0103.3

Construct a durable, rigid enclosure on all sides of the fan housing that is taller than the surrounding insulation

Install an operable cover for the fan enclosure that opens when the fan is operated and closes when the fan is turned off

Operable lid must have an airtight seal when closed

Insulate fan enclosure to a minimum of R-20

Mechanically fasten insulation to fan cover

Provide an airtight seal for the enclosure cover when it is closed using weatherstripping, gaskets, or equivalent

Material integrity will meet a minimum expected service life of 20 years

Isolate the Garage from Living Space

Aligns with SWS [3.0105.1](#)

Install steel wool or other pest-proof material as infill in gaps greater than ¼" before sealing

Seal all accessible ductwork joints and connections with UL 181B or 181B-M welds, gaskets, adhesive mastics, or mastic-plus-embedded fabric systems

Where the same duct system serves any other living space, all supply and return openings in the garage (including intentional openings designed to heat or cool the garage space) must be disconnected, capped with sheet metal using mechanical fasteners, and completely sealed

Install weather stripping, door sweep, and/or threshold if needed so that door is significantly airtight

If door is replaced, door must meet fire separation requirements (See also Job Aid [21-2](#))

Replace, point, and glaze broken glass panes in doors or windows where needed (See also Job Aid [22-1](#))

Where glazing is permitted by code, verify that replacement glass meets the intended fire resistance of the assembly penetrated and is safety glazing

Glazing located in walls connecting garages to conditioned spaces with fire-resistance ratings may be prohibited; confirm that existing glazing application is consistent with all applicable building codes

Install only noncombustible materials and sealants with an ASTM E136 listing in contact with any device producing 200 degrees Fahrenheit or more (chimneys, vents, flues, etc.)

FOR ALL INSULATION MEASURES:

Verify that installation area is free of active water leaks, fuel leaks (i.e., gas, oil, propane), and pest intrusions, energized knob and tube wiring, uncovered electrical junctions, improperly terminated devices (ventilation fans, dryers, plumbing stacks, condensate lines, combustion appliance flues/chimneys, etc.), unshielded high-temperature devices (non-IC rated recessed lights, chimneys, flues, vents, etc.) unless they are zero clearance devices, or insulation escape openings.

Verify that installation area IS intact and able to support insulation weight and installation pressure

Select insulation materials that have a flame spread and smoke development index of 25/450 or less when tested in accordance with ASTM E84 or UL 723

Post a dated receipt signed by the installer that minimally includes: installed insulation type, coverage area, installed thickness, minimum settled thickness, installed R-value, and number of bags installed

Insulate an Inaccessible Ceiling with Dense Pack

Aligns with SWS [4.0102.3](#)

Set up a dust enclosure for all interior access locations that limits insulation and construction dust exposure to the occupant and occupant belongings

Install airtight, rigid, blocking material at all cavity openings that aligns with the pressure boundary and will not fail under dense pack pressures

Fill 100% of each cavity with insulation to the correct density that prevents air movement

Install closure system over all access holes that is airtight, durable, and aesthetically pleasing.

Insulate an Accessible Pitched/Vaulted/Cathedralized Ceilings with Loose Fill Over

Aligns with SWS [4.0103.7](#)

Verify that installation area is air sealed

When vented eaves or soffits exist, mechanically fasten insulation baffles in every roof bay that extend above the final insulation level by at least 6 inches

Install a minimum of one insulation depth marker and one marker every additional 300 square feet throughout installation area with measurement beginning at the air barrier

Install flags at all utility junctions that can be seen above the final level of the insulation

If installing Cellulose:

- Install stabilized cellulose (i.e., wet-spray applied) when available
- If ceiling pitch is less than 6/12, install loose fill cellulose to prescribed R-value without gaps, voids, misalignments, or wind intrusions
- If ceiling pitch is 6/12 or greater, install baffles of the same height as the insulation perpendicular to slope a maximum of every 6 feet that prevent loose fill insulation

from sliding downward then fill each bay to prescribed R-value without gaps, voids, misalignments, or wind intrusions

If installing Fiberglass:

- Install stabilized fiberglass (i.e., wet-spray applied) when available
- If ceiling pitch is less than or equal to 6/12, install loose fill fiberglass insulation to prescribed R-value without gaps, voids, misalignments, or wind intrusions
- If ceiling pitch is greater than 6/12, loose fill fiberglass insulation may not be used (dense pack fiberglass may be used)

Insulate a Manufactured Home with Blown Insulation in Roof-Over Construction

Aligns with SWS [4.0103.13](#)

Verify that installation area is air sealed

Cellulose loose fill insulation may not be used

Select sealants that are compatible with their intended surfaces and allow for differential expansion and contraction between dissimilar materials, meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers), and are low volatile organic compound (VOC) sealants for use inside the pressure boundary that meet independent testing and verification protocols

Set up a dust enclosure for all interior access locations that limits insulation and construction dust exposure to the occupant and occupant belongings

If roof-over attic is large enough for safe physical access, perform all work from the exterior of the original attic by means of access through the roof-over roof or gables

If roof-over attic space is not large enough for safe physical access, install insulation in original attic from the interior of the dwelling and install insulation in the roof-over attic from the roof or gable of the roof-over attic

At a minimum, access each end cavity of the original attic to install insulation

Fill each end cavity of the original attic to capacity

Add additional insulation to meet prescribed R-value to either the original attic or on top of the original roof if sufficient space is available or both if necessary to meet the prescribed R-value

If additional insulation is installed on top of the original roof, follow the applicable Single Family SWS for attic insulation (See Job Aids 6-1 and 6-2)

Install closure system over all interior access holes that is airtight, durable and aesthetically pleasing

Install closure system over all holes in the original roof that is airtight and durable

Install closure system over access holes in the roof-over attic with a durable, weatherproof and pest-resistant closure

HEATING & COOLING MEASURES

Install New Duct Components

Aligns with SWS [5.0104.1](#), [5.0105.1](#), [5.0105.2](#), [5.0106.1](#) (Job Aid [19-1](#)), and [5.0107.1](#) (Job Aids [20-1](#) and [20-4](#))

Material Selection

Select insulation with a flame spread and smoke development index of 25/50 when tested in accordance with ASTM E84 or UL 723 and that includes an exterior vapor retarder layer

Select duct materials with a flame spread of no more than 25 when tested in accordance with ASTM E84 or UL 723 and that are UL 181, SMACNA, NAIMA approved or conform to ASTM A653

Remove all old ductwork and duct insulation from the premises

Duct and Termination Design

Design residential duct systems using friction charts and ANSI/ACCA Manual D (Residential Duct Systems) or equivalents

Do not use building cavities as ductwork under any situation

Route ducts so that standard service and repair to the building and its system does not damage the ducts

Design supply terminations to be capable of delivering air with the proper speed and throw to cover the entire space they serve and that do not produce noticeable flow noise when system is operating at full speed

Design return grille gross area to be equal to or larger than return box

Construction

During renovation or construction, block registers, grilles, and diffusers with a durable material

Do not use duct system until construction is finished

For exterior ducts (i.e., exposed to outdoors), use duct material that meets the following criteria:

- Insulation level of R-12 or greater
- Includes a weatherproof barrier that is resistant to ultraviolet light damage
- Will not be damaged by weather

Plenums

When a 90-degree turn is required in the plenum, use radius elbow fittings or square fittings with turning vanes

Supply plenums must be the same size or larger than the air handler supply opening

If equipment is installed on top of the return plenum, plenum platform must independently support the weight of the equipment

System Components

Install reducers between sections of different size ducts in accordance with existing standards based on duct material (e.g., SMACNA, NAIMA)

Install supply branch runs as short as possible

Install take-offs onto the trunk in accordance with duct construction standards (SMACNA)

Install take-offs using mechanical fasteners for all applications

Take-offs that create high turbulence will not be used (e.g., elbows with integrated dampers, scoops)

Install flexible ducts as straight as possible and fully stretched without unnecessary sagging, crimping, or bends

Do not bend flexible duct more than 45 degrees without using a rigid elbow

Use a rigid connector when joining two pieces of flexible duct together

Use boots with a directional collar (e.g., 45 degree elbow) whenever ducting turns directly after the boot connection

If using straight boots, connect an elbow to the boot before connecting the duct

Do not connect flexible duct directly to a straight boot if it turns more than 15 degrees within 6 feet of boot connection

Fire Protection

Install fire dampers and ductwork in accordance with applicable fire code

Install smoke alarms inside duct plenums that convey more than 2500 cfm

Seal ductwork penetrations through fire-rated surfaces according to applicable code requirements for the surface

Air Infiltration and Room Pressure Balancing

Install accessible filter grills that have no air bypass around the filters

Install filter slot covers to prevent return air leakage

Avoid filters with high static pressure drop unless system is designed for them

Room-to-room pressure difference shall not exceed 3 pascals with the air handler running

Install appropriate means of pressure balancing if necessary (e.g., transfer grilles, jumper ducts, individual room returns)

Install dampers as close to the trunk as possible and in accessible locations to the fullest extent possible

Duct Sealing (See also Job Aid 19-1)

Seal ductwork penetrations through interior walls with a durable and compatible sealant (e.g., caulk, silicone)

Select only UL 181 approved materials that are compatible with their intended surfaces, allow for differential expansion and contraction between dissimilar materials, and meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers)

Select low volatile organic compound (VOC) sealants for use inside the pressure boundary that meet independent testing and verification protocols

Clear surrounding insulation to expose joints being sealed, salvage for reuse if possible

If duct must be cut open to gain access, position the hole to make repair with appropriate materials feasible

Remove loose debris using a vacuum

Remove any substance that will prevent sealant adhesion (tape, oil, etc.) using appropriate solvent

Securely fasten all duct connections using appropriate mechanical fasteners according to [Chart 1](#)

Seal all accessible seams, cracks, joints, holes, and penetrations of duct system

Select method according to physical leak size:

Mastic alone is acceptable for holes less than 1/8" in size that are more than 10' from air handler if static operating pressure is less than 1" of Water Column (iwc)

Seal leaks less than 1/4" using fiberglass mesh and mastic

Seal leaks between 1/4" and 3/4" using a two stage process: Install temporary tape as a backing material, then seal with fiberglass mesh and mastic that extends at least 1" past the temporary tape on all sides

Repair leaks larger than 3/4" using a rigid duct patch. Mechanically fasten patch before applying mastic. Install fiberglass mesh and mastic over the seam, overlapping repair joint by at least 1" on all sides

Seal gaps between boot and surface connections using fiberglass mesh tape and mastic or appropriate flexible caulking. Ensure sealant is dry before reinstalling the register. Ensure the register can be removed and reinstalled by the dwelling occupant.

Seal any joints, cracks, and holes that are not gasketed or weatherstripped and are not needed for proper function or service of the unit using removable sealant (e.g., foil tape, gaskets, etc.)

Seal the filter slot with a durable, client removable filter slot cover (e.g., magnetic strip)

Support

Ducts must never contact the ground

Support flexible and duct board ducts and plenums with 1 ½ inch wide or greater material, installed every 4 feet or less, without crimping or pinching the ductwork or reducing the interior dimensions

Support metal ducts with ½ inch wide or greater 18-gauge metal straps, 12-gauge galvanized wire, or metal rods every 10 feet or less

Support upflow supply plenums or downflow return plenums independently from the air handler attachment

Insulation

Insulate all ductwork (See also Job Aids [20-1](#) and [20-4](#)):

Select insulation that includes an exterior vapor with a flame spread and smoke development index of 25/50 when tested in accordance with ASTM E84 or UL 723

Remove damaged or wet duct insulation from premises

Verify ductwork is sealed before insulating

Insulate all ducts outside the thermal boundary to a minimum of R-8

Insulate all ducts exposed to the exterior to a minimum of R-12

Secure blanket insulation in full contact with the duct surface using mechanical fasteners (e.g., stick pins, metal wire)

Secure reflective insulation to duct in compliance with manufacturer specifications including required air spaces

Seal all seams and connections of the duct insulation using UL 181 approved tape so that no gaps exist in the vapor retarder

Post a dated receipt signed by the installer that minimally includes: Installed insulation type, coverage area, installed thickness, and installed R-value

If reflective exterior insulation is used the documentation must include the number and width of included air spaces

Replace Duct Boots in a Manufactured Home

Aligns with SWS [5.0105.5](#)

Use a minimum of 28-gauge galvanized or aluminum sheet metal to build new boots

Build boot 1/8 inch smaller in width than the opening in the main duct trunk and a minimum of 2 inches longer than the distance between the top of the duct trunk and the top of the subfloor

Bend a 1/2 inch wide outward lip on all sides of the top facing end of the boot

Cut 1 inch wide tabs in the bottom 1 1/2 inches of the sheet metal boot that will fold under into the duct trunk

Install boot into subfloor register hole aligning sheet metal tabs with the interior of the duct trunk register hole until the outward facing lip on the top of the boot is firmly in contact with the subfloor surface

Fold all tabs up into the duct trunk so that the boot is firmly in contact on both the top of the subfloor and the inside top of the duct trunk line

Attach all four sides of the boot to the subfloor using galvanized or stainless steel fasteners

Seal the boot to the interior of the trunk line using UL 181 approved mesh tape and mastic

Seal the seam, joints, and any gaps in the boot using UL 181 approved mesh tape and mastic

Sealant will not be visible beyond the edges of the register cover

Allow sealing materials to dry before replacing register cover

Register must be easily removable by the occupant

Clean and Tune Forced Air Components

Aligns with SWS [5.0109.1](#), [5.0109.2](#), [5.0109.3](#), [5.0109.4](#)

On all components: Post on equipment, or in a conspicuous location, a list of all systems and components inspected, results, and services performed that includes legible service personnel name, contact information, and date of service

Condensor

Verify proper function and safety of the following system elements: fan motor, compressor, outdoor temperature sensors, bearings, safety devices, electrical disconnect, electrical wiring, contactors, capacitors, fan blades, refrigerant access ports

Clean outdoor condenser coil and straighten bent fins

Level outdoor unit

Remove debris from inside unit (e.g., leaves, twigs, insects, spiderwebs)

Clear debris, foliage, grass, etc. from within 3 feet of the unit

Verify refrigerant charge is correct per manufacturer specifications

Replace damaged refrigerant line insulation

Repair or replace additional elements as needed

Air Handler

Verify proper function and safety of blower motor, bearings, safety devices, electrical disconnect, electrical wiring, contactors, capacitors, and thermostat

Clean furnace cabinet interior, blower fan and motor

Lubricate all moving parts according to manufacturer specifications

Replace return air and fresh air supply filters

Repair or replace additional elements as needed

Evaporator

Verify proper function and safety of drain pan floats, condensate drain line and condensate pump, TXV, and temperature sensing bulbs

Clear condensate lines and clean drain pans

Verify condensate termination is free of debris and directs water away from the home

Clean evaporator coil

Repair or replace additional elements as needed

Combustion Furnace

Verify proper function and safety of thermostat, ignition system, gas valves, venting system, safety devices, blower motor, electrical wiring, gas piping, and condensate disposal

Perform combustion testing that includes the following: Carbon monoxide, combustion efficiency, gas pressure testing, temperature rise, and stack temperature

Adjust combustion as needed to meet BPI 1200 standards for carbon monoxide

Clean furnace cabinet interior, blower fan and motor, heat exchangers, and burners

Lubricate all moving parts according to manufacturer specifications

Replace return air and fresh air supply filters

Remove combustible/flammable materials from furnace area

Repair or replace additional elements as needed

Install a Through-Wall or Window Unit

Aligns with [5.0301.1](#)

Verify unit meets physical size of through-wall or window opening and that electrical receptacle meets requirements of NFPA 70 (Article 440)

Select new unit that: matches available voltage and does not exceed available amperage of existing circuit, is sized based on manufacturer specifications for the space conditioned, is ENERGY STAR® qualified with Energy Saver Mode or better, does not use electric resistance heat as the primary heat source (i.e., select Heat Pump units).

Install unit per manufacturer specifications and in accord with applicable codes (e.g., no extension cord used)

Where applicable, unit controls and thermostat must comply with the operable parts provisions of ICC A117.1 when the dwelling unit is required to be accessible per ADA

Where required, maintain egress requirements in accordance with ANSI/NFPA 101 and local laws

Install unit according to manufacturer specifications so that it is stable, secure, and will not pose a risk to occupant safety

Before installing through-wall unit, seal all adjacent framing and provide a sealed and sleeved opening

After installation, seal the perimeter with suitable materials (e.g., ASTM C1193)

Permanently remove equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Permanently decommission old equipment

Provide occupants/owners with user's manual, warranty information, installation instructions and installer contact information

Install a Wall Furnace

Aligns with SWS [5.0301.3](#)

Perform residential load calculation in accordance with the current version of ANSI/ACCA Manual J (Residential Load Calculation) or equivalent using interior design temperature of 70 degrees for heating

Calculated loads based on post-retrofit dwelling characteristics

Select a new unit that is ENERGY STAR® qualified or equivalent and is ducted if conditioning multiple rooms

Before installing unit, seal adjacent framing or cavity if recessed into wall

Install unit per manufacturer specifications and in accord with applicable building code

Supply air temperature and gas pressure will be within the manufacturer specifications

Install a wall-mounted thermostat that is not directly affected by supply air flow

Pipe condensate away from the building or to a sanitary drain

Insulate condensate drain to a minimum of R-3 if danger of freezing or condensation exists

After installation, seal the perimeter with suitable materials and seal all penetrations through the thermal boundary

Permanently remove equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Permanently decommission old equipment

Provide occupants/owners with user's manual, warranty information, installation instructions and installer contact information

Apply a Reflective Roof Coating

Aligns with SWS [5.0402.1](#)

Material will be approved by manufacturer for application to existing roof material/coating, an ENERGY STAR® qualified reflective coating, durable, flexible, reflective, and meet ASTM D412, ASTM D1737, and UL 790 Class A or LEED New Construction Reflective Roof standard

Before application:

Strip roof of all debris, algae, and peeled and loose coatings

Make roof repairs and seal all penetrations

Verify roof is clean, dry and structurally sound

Apply roof coating in accordance with manufacturer specifications

Install Venting for a Fuel-Fired Appliance

Aligns with SWS [5.0503.1](#)

Design combustion appliance venting, select vent materials, and install venting, terminations, and chimney liners in accordance with applicable code (i.e., NFPA 54, NFPA 31, IFGC) and manufacturer specifications

If conflict exists between code and manufacturer specifications, apply the more restrictive requirement

Decommission Equipment

Aligns with SWS [5.8801.1](#)

Turn off and lock out electricity and fuel prior to beginning removal of old appliance

Recover and recycle all refrigerants in accordance with local and federal law (i.e., 40 CFR 608)

Disconnect all attachments to the equipment and terminate in accordance with applicable code and industry practice (e.g., refrigerant lines, plumbing, ducts, wiring, vents, fuel supply)

Remove existing equipment (e.g., furnace, air handler, boiler, evaporator, condensing unit) from premises without damaging or disturbing property or existing insulation

Old equipment may not be left on client's property and must be permanently decommissioned

Permanently remove equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Install Fan Controls

Aligns with SWS [6.0101.4](#)

Install controls that are either internal to the fan or external

For intermittent ventilation strategies: install a controller that can operate the fan intermittently to produce the intended flow

For continuous ventilation strategies: install an automatic controller that can operate the fan continuously to meet the intended flow rate

Only use continuous operation controls on fans containing ECM motors rated for continuous operation

Install a manual override control to activate the fan as necessary

For occupancy sensors/humidistats, install an occupancy sensor and/or humidistat designed to function with the chosen fan and in accordance with manufacturer specifications

For carbon dioxide sensors (demand control), only use CO₂ sensors with VFD or multispeed fans

Install a clearly labeled manual service disconnect for all ventilation fan controls

Clearly label all whole-house ventilation system controls “Whole-House Ventilation Controls”

Replace a Refrigerator or Freezer

Aligns with SWS 7.0101.1

Electrical receptacle meets the requirements of NFPA 70 (Article 440)

Select an ENERGY STAR® qualified appliance, equivalent or better, with a minimum one-year warranty that provides a replacement appliance if repeated issues relating to health, safety or performance occur

Ensure new appliance will not block access to light switches, cabinets, etc. and will fit through the smallest opening between the outside and installation location

Install appliance according to manufacturer specifications and applicable code

Where applicable, ensure appliance is accessible as required by the Federal Fair Housing Act and ICC A117.1

The appliance shall not reduce required maneuvering clearances in the kitchen to less than that permitted by local, state, or federal guidelines

Permanently remove equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Permanently decommission old appliance

Provide occupants/owners with user’s manual, warranty information, installation instructions, and installer contact information

A-5 Chart 1: Duct Fastening

Metal to Metal	3 equally-spaced galvanized or stainless steel mechanical fasteners
Flex to Metal	UL-181 approved tie bands using a tie band tensioning tool
Flex to Flex	Rigid metal coupling of the same size at the flex duct between the two sections. Fasten both joints with UL 181 approved tie bands using a tied band tensioning tool
Duct Board to Duct Board	Cut duct board edges to create an overlapping joint on all contact surfaces. Fasten joints with outward clinching (stitch) staples every 2 inches Cover joint with UL 181 rated mastic embedded fiber tape and additional mastic that laps at least 1" past the edges of the tape on all sides
Duct Board to Flexible Duct	Install a metal take-off collar on the duct board specifically designed for the thickness of the duct board Bend all finger tabs down securely so collar shank is firmly seated against the exterior surface Attach flexible duct to collar with UL 181 approved tie bands using a tie band tensioning tool
Duct Board to Metal	Fasten duct board to metal duct using metal channel and mechanical fasteners spaced evenly on all sides Cover connection joint with UL 181 rated mastic embedded fiber tape and additional mastic that laps at least 1" past the edges of the tape on all sides
Duct Board Plenum to Air Handler Cabinet	Fasten using metal channel fastened with screws space a maximum of 6" with the duct board sandwiched between the channel flange In upflow air handler connections, install a flexible connection between supply plenum and unit that does not reduce the inside dimensions of the duct
Duct Boot to Subfloor	Minimum of 1 stainless steel or galvanized fastener per side
Duct Boot to Gypsum	If accessible, fasten a boot hanger to adjacent framing with mechanical fasteners, then connect boot to hanger with mechanical fasteners If inaccessible, fasten boot to gypsum with UL 181 rated fiber tape and mastic
Metal Plenum to Air Handler Cabinet	Install a flexible connection between plenum and unit that does not reduce the inside dimensions of the duct Fasten plenum on all sides with mechanical fasteners no more than every 6 inches